

# **Advancing Aviation Technology**

# 2023 Product Catalogue

















Engineer | Design | Manufacture

www.MarshBrothersAviation.com

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Marsh Brothers Aviation, a Thomson-Gordon Group company with over 110 years of history, is a family-owned business that develops and manufactures high performance specialty bearings, seals and engineered mechanical components for the global aviation industry. These products are manufactured from Marsh Brothers' proprietary polymers and engineered to offer a variety of benefits including improved durability and lighter weight. Marsh Brothers is dedicated to designing and producing solutions that improve aircraft reliability and maintainability, while reducing its environmental impact.

#### **Contact Us:**

Address: 3225 Mainway, Burlington, ON L7M 1A6 Canada

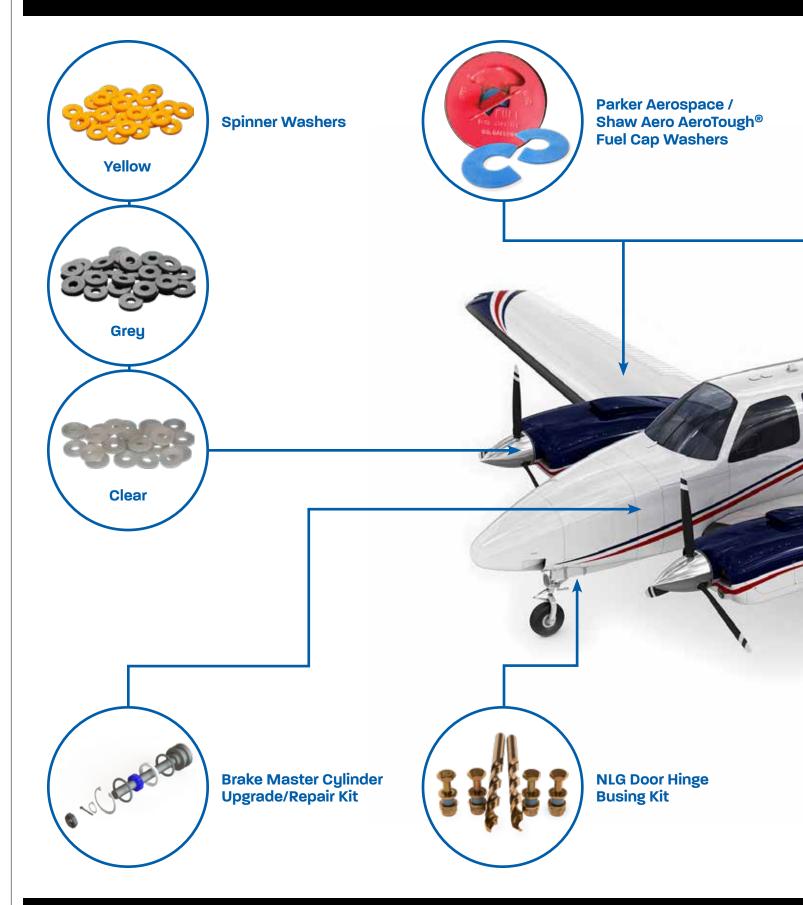
Phone: 1-800-263-6242

Email: info@MarshBrothersAviation.com Website: www.MarshBrothersAviation.com

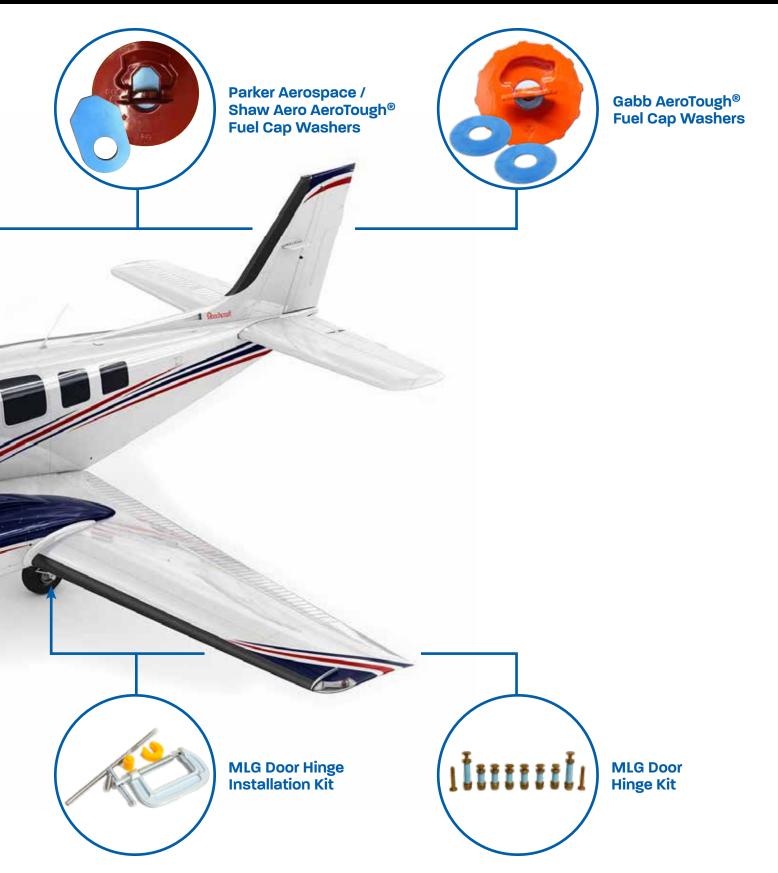
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# Baron Products Overview







# Baron

## Brake Master Cylinder Upgrade/Repair Kit

### **FAA and TCCA Approved**

### Improve Your Aircraft While Reducing Your Maintenance Costs

### Overview

Whether your brake master cylinder requires repair due to leakage or you want to take a proactive approach, the Marsh Brothers' Brake Master Cylinder Upgrade/Repair kit is the solution. Our kit includes all O-rings and hardware to refurbish and upgrade your brake master cylinder, plus our proprietary Piston Rod Lip Seal. Our piston rod lip seal design combined with our advanced self-lubricating elastomeric polymer offers superior performance and durability over the traditional rubber O-ring.

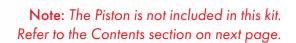
### Benefits

- ☑ Eliminate the risks associated with typical failure modes of traditional O-rings in dynamic seal applications today.
- Marsh Brothers' proprietary elastomeric polymer (lip seal) offers improved lower pressure sealing performance and overall cold weather performance.

Provides the ability to rebuild your brake master cylinder.
No need to purchase a replacement cylinder.

Easy to install (Tooling included):Seal compression ring, thread sleeve, & push tube.

✓ Long lasting.



Approved Aircraft	Approved Aircraft Product Number		Approved Models	
Beechcraft® Baron M-03-1001-1		\$122.00 USD	See next page	
Beechcraft® Baron M-03-1001-3		\$122.00 USD	See next page	



TCCA STC No. SA21-5, FAA STC No. SA04634NY

### **Approved Models**

#### **Baron Models**

E55	E55A	D55	D55A	56TC	58	58A	58P	58PA
58TC	58TCA	G58	95	95-55	95-A55	95-B55	95-B55A	95-B55B
95-C55	95-C55A	A56TC	B95	B95A	D95A	E95		

### **Applicability**

	OEM P/N 96-380034-( )				
Product Number	-25	-23			
M-03-1001-1	X				
M-03-1000-3		X			

#### **Contents**

Item#	MBA Part #	Description	QTY	OEM Cross Reference Part #
1	AN316-5R	Nut Rod End Jam	1	an316-5r
2	MS16625-1100	Internal Retaining Ring	1	MS16625-1100
3	MBA-03-10000-1	Piston Rod Gland Seal	1	a57G401 / an6227b6
4	MS28775-117	O-Ring (Static Gland)	1	AN6227B11
5	MS28775-111	O-Ring (Piston Head)	1	an6227b9
6	MS28 <i>77</i> 4-013	Back-Up Ring (Piston Head)	1	N/A
7	MS24665-132	Cotter Pin	1	AN380C2-2
8	MS16624-1037	External Retaining Ring	1	N/A

Note: This kit does not fit brake master cylinders manufactured by Gerdes or Paramount.

Caution: Thorseal® is made from Marsh Brothers' proprietary material known as AeroLas™-Flex which is not compatible with phosphate ester hydraulic fluid, commercially known as Skydrol. Exposure to this fluid contamination will damage the seals.

# Baron

# AeroTough® GF Fuel Cap Washers

FAA, TCCA and EASA Approved

Avoid the hassle of difficult to open and close fuel caps. An easier way.

#### **Overview**

Installing Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) Fuel Cap Washers will ensure your fuel cap remains safe and functional, making opening and closing much easier. AeroTough® GF is a durable polymer with inherent self-lubricating properties.

### **Benefits**

- ☑ Consistent open/close force required to operate the fuel cap locking tab.
- ☑ A smooth operation of the fuel cap locking tab.
- ✓ Long wear life.

"They Work! I did not expect a bit of polymer to be worth 90 bucks but I was wrong.

It is hard to believe the improvement they bring to the gas cap.

They are more than worth the price. You have to turn it to believe it."



Parker Aerospace / Shaw Aero AeroTough® Fuel Cap Washers





Gabb AeroTough® Fuel Cap Washers





Parker Aerospace / Shaw Aero AeroTough® Fuel Cap Washers





#### **Approved Models** Parts Design Approval No. PDA19-19

Fue	el Cap		Aircraft Model	Package	Product	Duine
Manufacturer	Model	P/N	<i>Applicability</i>	Quantity	Number	Price
			Textron Aviation:	Single	M-00-1001-1	\$79.00 USD
		37810-1	Baron Series,	Package of 2	M-00-1001-2	\$122.00 USD
		3/810-1	Bonanza Series,	Package of 3	M-00-1001-3	\$162.00 USD
Gabb	N1/A		King Air 90 Series	Package of 4	M-00-1001-4	\$197.00 USD
Special Products	N/A			Single	M-00-1002-1	\$79.00 USD
		38339	King Air Series,	Package of 2	M-00-1002-2	\$122.00 USD
		30339	99 Series	Package of 3	M-00-1002-3	\$162.00 USD
				Package of 4	M-00-1002-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD
	416	416-50	Textron Aviation:	Package of 2	M-00-1000-2	\$122.00 USD
	Series	416-85	Baron Series, Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
		31 431-9	Bonanza Series, King Air 90 Series	Single	M-00-1000-1	\$79.00 USD
	431			Package of 2	M-00-1000-2	\$122.00 USD
	Series	431-9		Package of 3	M-00-1000-3	\$162.00 USD
Shaw				Package of 4	M-00-1000-4	\$197.00 USD
Aero Device		457-113 57 457-115	Textron Aviation:  Baron Series,  Bonanza Series,  King Air Series,	Single	M-00-1000-1	\$79.00 USD
	457			Package of 2	M-00-1000-2	\$122.00 USD
	Series	457-116		Package of 3	M-00-1000-3	\$162.00 USD
		457-370	1900 Series, 99 Series	Package of 4	M-00-1000-4	\$197.00 USD
		501.001	Textron Aviation:	Single	M-00-1000-1	\$79.00 USD
	531	531-001 531-033	Baron Series, Bonanza Series,	Package of 2	M-00-1000-2	\$122.00 USD
	Series	531-046	Aerostar Aircraft	Package of 3	M-00-1000-3	\$162.00 USD
		531-035	Corporation: Aerostar Series	Package of 4	M-00-1000-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD
Parker	416		Textron Aviation:	Package of 2	M-00-1000-2	\$122.00 USD
Aerospace	Series	416-50	Baron Series, Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD
			DOMUNZA JENES	Package of 4	M-00-1000-4	\$197.00 USD
				Single	M-04-1001-1	\$103.00 USD
			Textron Aviation:	Package of 2	M-04-1001-2	\$168.00 USD
Parker/Shaw	N/A	39051-3	KA Series	Package of 3	M-04-1001-3	\$208.00 USD
				Package of 4	M-04-1001-4	\$243.00 USD

# Baron

## MLG Door Hinge Bushing & Installation Kit

### **FAA and TCCA Approved**

### Reduce Maintenance Down Time and Costs by Eliminating the Need to Grease

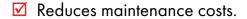
#### Overview

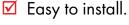
An essential part of your aircraft maintenance checklist is the need for periodic lubrication of hard to access door hinge bushings. Achieving proper lubrication is challenging because access is difficult. If these bushings are not lubricated regularly, corrosion will result. This could lead to an inoperable gear door or even damage to the aircraft structure.

Marsh Brothers' Grease-Free Non-Metallic AeroTough® bushings will eliminate any chance of corrosion and reduce wear rates, replacing traditional metal bushings. AeroTough® GF is self-lubricating, so they will never require lubrication.

### Benefits

- ☑ Self-Lubricating. Never worry about lubricating difficult to access areas again.
- Reduces maintenance down time.







### **MLG Door Hinge Bushing №** Installation Kit

Product Name	Product Number	Price	Approved Models
Baron MLG Door Hinge Kit	M1001	\$496. <sup>00</sup> USD	See next page
Baron MLG Door Hinge Installation Kit	M1002	\$114.00 USD	See next page



TCCA STC No. SA13-40, FAA STC No. SA03323NY

### **Approved Models**

### **Baron Models**

56TC	58	58A	95	95-55	95-A55	95-B55	95-B55A
95-B55B	95-C55	95-C55A	A56TC	B95	B95A	D55	D55A
D95A	E55	E55A	E95	G58			

#### **Contents**

The MLG door hinge bushing kit covers 2 main gear doors and includes:

MBA Part #	Description	Quantity	OEM Cross Reference Part #
AN3-10A	Bolt	8	AN3-10A
			LG-BSH001-1
			LG-BSH001-3
MBA10006	AeroTough GF Bushing	10	58-810022-1
MBA10058S	Short CRES Sleeve	6	58-810022-3
MBA10058L	Long CRES Sleeve	2	58-810022-3
			10 <i>57</i> 39-ZM0500
			105739-ZP0500
			10 <i>57</i> 40-ZR0480
AN960-10	Washer	32	AN960-10
AN365-1032A	Nut	8	AN365-1032A
AN3-15A	Bolt	2	AN3-15A

#### The Installation kit includes:

Modified C-Clamp	0.251" Straight Flute Reamer	Spacer	Push Pin
	1		

# Baron

## NLG Door Hinge Bushing Kit

### **FAA and TCCA Approved**

# Reduce Maintenance Down Time and Costs by Eliminating the Need to Grease

#### **Overview**

An essential part of your aircraft maintenance checklist is the need for periodic lubrication of hard to access door hinge bushings. Achieving proper lubrication is challenging because access is difficult. If these bushings are not lubricated regularly, corrosion will result. This could lead to an inoperable gear door or even damage to the aircraft structure.

Marsh Brothers' Grease-Free non-metallic AeroTough® bushings will eliminate any chance of corrosion and reduce wear rates, replacing traditional metal bushings. AeroTough® GF is a self-lubricating polymer, so they will never require lubrication.

### Benefits

☑ Self-Lubricating. Never worry about lubricating difficult to access areas again.





NLG Door Hinge Busing Kit

Approved Aircraft	Product Number	Price	Approved Models
Baron	M1005	\$348. <sup>00</sup> USD	See next page



TCCA STC No. SA16-21, FAA STC No. SA03853NY

### **Approved Models**

### **Baron Models**

56TC	58	58A	95	95-55	95-A55	95-B55	95-B55A
95-B55B	95-C55	95-C55A	A56TC	B95	B95A	D55	D55A
D95A	E55	E55A	E95	G58	A23CE	58P	58PA
58TC	58TCA						

### **Contents**

MBA Part #	Description	Quantity	OEM Cross Reference Part #
AN3-7A	Bolt	4	AN3-7A
MBA10099	SS Sleeve	4	N/A
MBA10098	ATGF Bushing	4	105739S-ZG0250
AN960-10A	Washer	8	AN960-10A
AN365-1032A	Nut	4	AN365-1032A
19/64" Drill Bit	Drill Bit	1	N/A
5/16" Drill Bit	Drill Bit	1	N/A

# Baron

### **Polymer Spinner Washers**

# Take the Movement Out of the Spinner for a Smoother Engine Operation

#### **Overview**

The design of the Marsh Brothers' polymer spinner washers combined with the tough and flexible characteristics of the proprietary engineered polymer, allows the spinner washer to take shape of the spinner's curvature without cracking while remaining flat under the head of the screw. Traditional propeller spinner washers are typically made from thin nylon. They are often replaced every time the spinner is removed because the screw pressure against the spinner curvature causes the nylon washers to fail.

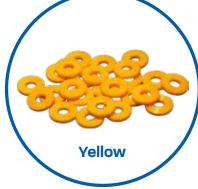
Since Marsh Brothers' spinner washers easily conform to the spinner's curved surface, they will serve without replacement for a very long time. In fact, they may never need replacement.

Fits a #10 screw, typically used to mount prop spinners.

### **Benefits**

- Marsh Brothers' washers won't fall off the screw when you're removing the spinner for inspection. No more lost washers!
- ✓ Won't crack or extrude eliminating possible damage to the spinner.
- Long lasting.
- Flexible and tough which allow them to conform to the spinner surface and withstand the loads they are subjected to.
- ✓ Improves the aesthetic appearance of your aircraft.







**Spinner Washers** 

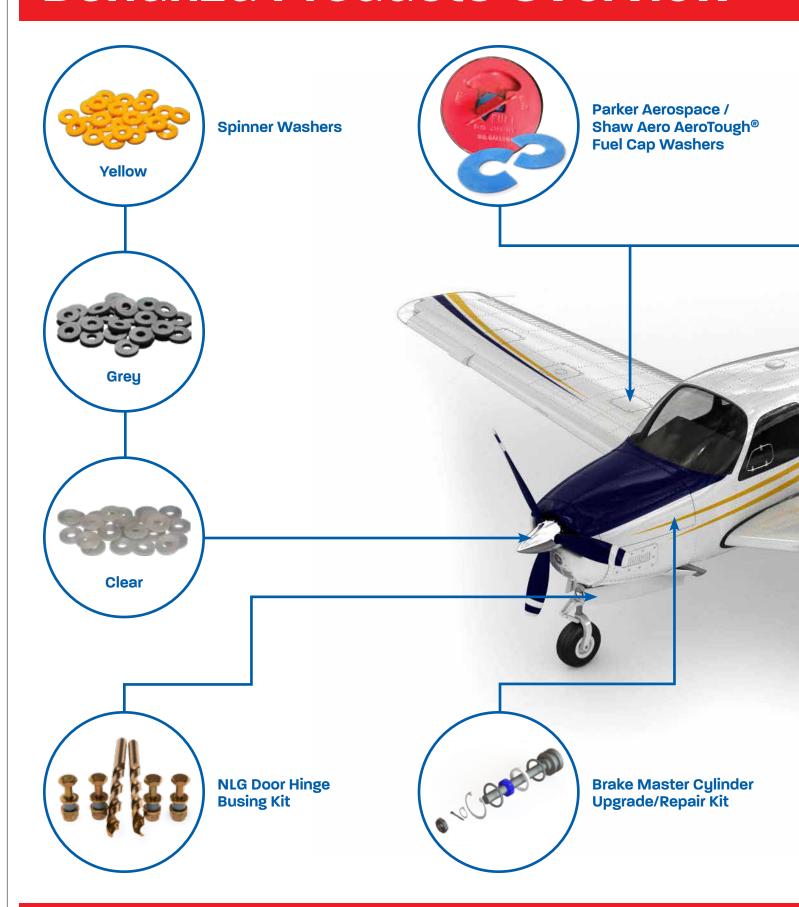


### **Contents**

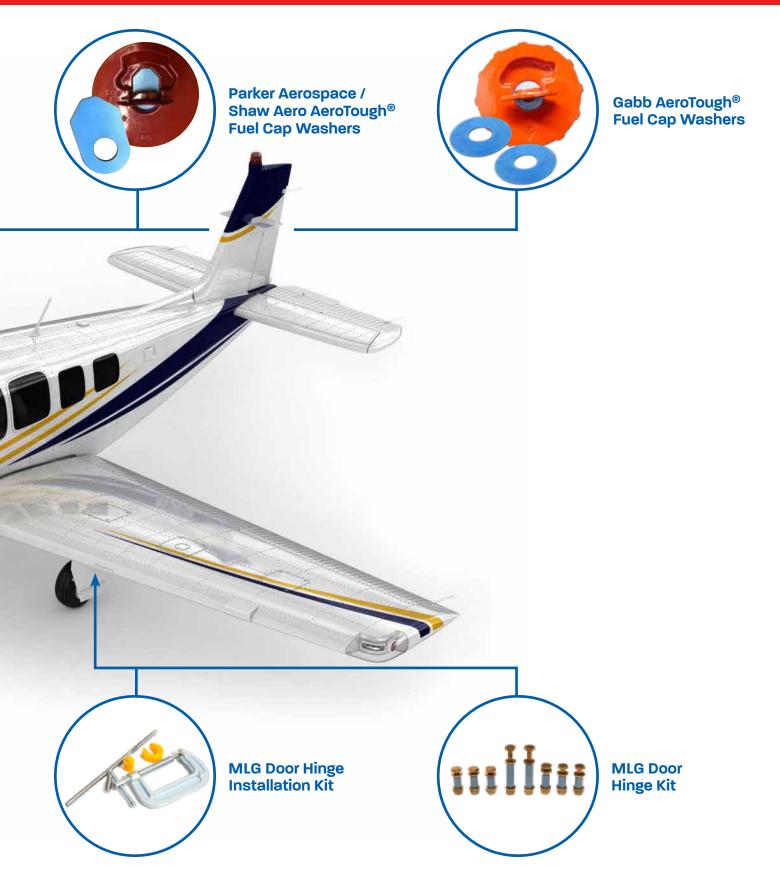
MBA Part #	Description	Quantity	Price
M1020-5	Polymer Spinner Washers (Yellow)	5	\$19.00 USD
M1020-10	Polymer Spinner Washers (Yellow)	10	\$39.ºº USD
M1020-25	Polymer Spinner Washers (Yellow)	25	\$104.00 USD
M1026-5	Polymer Spinner Washers (Grey)	5	\$19.00 USD
M1026-10	Polymer Spinner Washers (Grey)	10	\$39.°° USD
M1026-25	Polymer Spinner Washers (Grey)	25	\$104. <sup>00</sup> USD
M1027-5	Polymer Spinner Washers (Clear)	5	\$19.00 USD
M1027-10	Polymer Spinner Washers (Clear)	10	\$39.°° USD
M1027-25	Polymer Spinner Washers (Clear)	25	\$104. <sup>00</sup> USD



# Bonanza Products Overview







## Bonanza

## Brake Master Cylinder Upgrade/Repair Kit

### **FAA and TCCA Approved**

### Improve Your Aircraft While Reducing Your Maintenance Costs

#### Overview

Whether your brake master cylinder requires repair due to leakage or you want to take a proactive approach, the Marsh Brothers' Brake Master Cylinder Upgrade/Repair kit is the solution. Our kit includes all O-rings and hardware to refurbish and upgrade your brake master cylinder, plus our proprietary Piston Rod Lip Seal. Our piston rod lip seal design combined with our advanced self-lubricating elastomeric polymer offers superior performance and durability over the traditional rubber O-ring.

### Benefits

- Eliminate the risks associated with typical failure modes of traditional O-rings in dynamic seal applications today.
- Marsh Brothers' proprietary elastomeric polymer (lip seal) offers improved lower pressure sealing performance and overall cold weather performance.

Provides the ability to rebuild your brake master cylinder. No need to purchase a replacement cylinder.

✓ Easy to install (Tooling included): Seal compression ring, thread sleeve, & push tube.

Long lasting.



Approved Aircraft	Product Number	Price	Approved Models	
Beechcraft® Bonanza	M-03-1001-1	\$122.00 USD	See next page	
Beechcraft® Bonanza	M-03-1001-3	\$122.00 USD	See next page	



TCCA STC No. SA21-5, FAA STC No. SA04634NY

### **Approved Models**

### **Bonanza Models**

35	A35	B35	C35	D35	E35	F35	G35	35R
35-33	35-A33	35-B33	35-C33	35-C33A	36	A36	A36TC	В36ТС
E33	E33A	E33C	F33	F33A	F33C	G33	G36	H35
J35	K35	M35	N35	P35	S35	V35	V35A	V35B

### **Applicability**

	OEM P/N 96-380034-( )				
Product Number	-25	-23			
M-03-1001-1	X				
M-03-1000-3		X			

#### **Contents**

Item#	# MBA Part # Description		QTY	OEM Cross Reference Part #
1	AN316-5R	Nut Rod End Jam	1	AN316-5R
2	MS16625-1100	Internal Retaining Ring	1	MS16625-1100
3	MBA-03-10000-1	Piston Rod Gland Seal	1	A57G401 / AN6227B6
4	MS28775-117	O-Ring (Static Gland)	1	AN6227B11
5	MS28775-111	O-Ring (Piston Head)	1	AN6227B9
6	MS28774-013	Back-Up Ring (Piston Head)	1	N/A
7	MS24665-132	Cotter Pin	1	AN380C2-2
8	MS16624-1037	External Retaining Ring	1	N/A

Note: This kit does not fit brake master cylinders manufactured by Gerdes or Paramount.

Caution: Thorseal® is made from Marsh Brothers proprietary material known as AeroLas™-Flex which is not compatible with phosphate ester hydraulic fluid, commercially known as Skydrol. Exposure to this fluid contamination will damage the seals.

# Bonanza

# AeroTough® GF Fuel Cap Washers

FAA, TCCA and EASA Approved

Avoid the hassle of difficult to open and close fuel caps. An easier way.

#### **Overview**

Installing Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) Fuel Cap Washers will ensure your fuel cap remains safe and functional, making opening and closing much easier. AeroTough® GF is a durable polymer with inherent self-lubricating properties.

### **Benefits**

- ☑ Consistent open/close force required to operate the fuel cap locking tab.
- A smooth operation of the fuel cap locking tab.
- ✓ Long wear life.

"They Work! I did not expect a bit of polymer to be worth 90 bucks but I was wrong. It is hard to believe the improvement they bring to the gas cap. They are more than worth the price. You have to turn it to believe it."



Parker Aerospace / Shaw Aero AeroTough® **Fuel Cap Washers** 





Gabb AeroTough® **Fuel Cap Washers** 





Parker Aerospace / Shaw Aero AeroTough® **Fuel Cap Washers** 





#### Approved Models Parts Design Approval No. PDA19-19

Fuel Cap  Manufacturer Model P/N		Aircraft Model	Package	Product	D.::	
		P/N	Applicability	Quantity	Number	Price
			Textron Aviation:	Single	M-00-1001-1	\$79.00 USD
		07010 1	Baron Series,	Package of 2	M-00-1001-2	\$122.00 USD
Gabb Special Products		37810-1	Bonanza Series,	Package of 3	M-00-1001-3	\$162.00 USD
	N1/A		King Air 90 Series	Package of 4	M-00-1001-4	\$197.00 USD
	N/A			Single	M-00-1002-1	\$79.00 USD
		38339	King Air Series,	Package of 2	M-00-1002-2	\$122.00 USD
		30339	99 Series	Package of 3	M-00-1002-3	\$162.00 USD
				Package of 4	M-00-1002-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD
	416	416-50	Textron Aviation: Baron Series,	Package of 2	M-00-1000-2	\$122.00 USD
	Series	416-85	Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	431 Series	431-9	Textron Aviation: Baron Series, Bonanza Series, King Air 90 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
Shaw				Package of 4	M-00-1000-4	\$197.00 USD
Aero Device	457 Series	457-113 457-115 457-116 457-370	Textron Aviation:  Baron Series,  Bonanza Series,  King Air Series,  1900 Series,  99 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
		501.001	Textron Aviation:	Single	M-00-1000-1	\$79.00 USD
	531	531-001 531-033	Baron Series, Bonanza Series,	Package of 2	M-00-1000-2	\$122.00 USD
	Series	531-046	Aerostar Aircraft	Package of 3	M-00-1000-3	\$162.00 USD
		531-035	Corporation: Aerostar Series	Package of 4	M-00-1000-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD
Parker	416		Textron Aviation:	Package of 2	M-00-1000-2	\$122.00 USD
Aerospace	Series	416-50	Baron Series, Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD
			Donanza Jenes	Package of 4	M-00-1000-4	\$197.00 USD
				Single	M-04-1001-1	\$103.00 USD
D 1 /01	<b>.</b>	00051.0	Textron Aviation:	Package of 2	M-04-1001-2	\$168.00 USD
Parker/Shaw	N/A	39051-3	KA Series	Package of 3	M-04-1001-3	\$208.ºº USD
				Package of 4	M-04-1001-4	\$243.00 USD

## Bonanza

## MLG Door Hinge Bushing & Installation Kit

### **FAA and TCCA Approved**

# Reduce Maintenance Down Time and Costs by Eliminating the Need to Grease

#### **Overview**

An essential part of your aircraft maintenance checklist is the need for periodic lubrication of hard to access door hinge bushings. Achieving proper lubrication is challenging because access is difficult. If these bushings are not lubricated regularly, corrosion will result. This could lead to an inoperable gear door or even damage to the aircraft structure.

Marsh Brothers' Grease-Free Non-Metallic AeroTough® bushings will eliminate any chance of corrosion and reduce wear rates, replacing traditional metal bushings. AeroTough® GF is self-lubricating, so they will never require lubrication.

### **Benefits**

☑ Self-Lubricating. Never worry about lubricating difficult to access areas again.



### MLG Door Hinge Bushing & Installation Kit

Product Name	Product Number	Price	Approved Models
Bonanza MLG Door Hinge Kit	M1000	\$496. <sup>00</sup> USD	See next page
Bonanza MLG Door Hinge Installation Kit	M1002	\$114.00 USD	See next page



TCCA STC No. SA13-40, FAA STC No. SA03323NY

### **Approved Models**

### **Bonanza Models**

56TC	58	58A	95	95-55	95-A55	95-B55	95-B55A
95-B55B	95-C55	95-C55A	A56TC	B95	B95A	D55	D55A
D95A	E55	E55A	E95	G58			

### **Contents**

The MLG door hinge bushing kit covers 2 main gear doors and includes:

MBA Part #	Description	Quantity	OEM Cross Reference Part #
AN3-10A	Bolt	8	AN3-10A
			LG-BSH001-1
			LG-BSH001-3
MBA10006	AeroTough GF Bushing	10	58-810022-1
MBA10058S	Short CRES Sleeve	6	58-810022-3
MBA10058L	Long CRES Sleeve	2	58-810022-3
			10 <i>57</i> 39-ZM0500
			105739-ZP0500
			10 <i>57</i> 40-ZR0480
AN960-10	Washer	32	AN960-10
AN365-1032A	Nut	8	AN365-1032A
AN3-15A	Bolt	2	AN3-15A

#### The Installation kit includes:

Modified C-Clamp	0.251" Straight Flute Reamer	Spacer	Push Pin
	1		

# Bonanza

# NLG Door Hinge Bushing Kit

### **FAA and TCCA Approved**

### Reduce Maintenance Down Time and Costs by Eliminating the Need to Grease

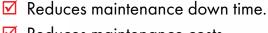
#### Overview

Propeller slipstream impacts Bonanza NLG door hinges, causing vibration that leads to the door hinge bearing bores being beaten up. The Marsh Brothers' NLG door hinge replacement kit solves the problem by transferring the wearing surface from the aluminum arms to AeroTough® GF (Grease-Free) bushings pressed into the arms. The Marsh Brothers kit includes stainless steel sleeves that can't corrode or wear. You get the drills needed to repair the arms and provide a perfect fit for the bushings.

The tough nature of Marsh Brothers bushings eliminates damage caused to the softer aluminum and results in a joint that should last without play for years.

### **Benefits**

✓ Self-Lubricating. Never worry about lubricating difficult to access areas again.





Approved Aircraft	Product Number	Price	Approved Models	
Bonanza	M1005	\$348. <sup>00</sup> USD	See next page	



TCCA STC No. SA16-21, FAA STC No. SA03853NY

### **Approved Models**

### **Bonanza Models**

35	A35	B35	C35	D35	E35	F35	G35
35R	35-33	35-A33	35-B33	35-C33	35-C33A	36	A36
A36TC	B36TC	E33	E33A	E33C	F33	F33A	F33C
G33	G36	H35	J35	K35	M35	N35	P35
S35	V35	V35A	V35B				

#### **Contents**

MBA Part #	Description	Quantity	OEM Cross Reference Part #
AN3-7A	Bolt	4	AN3-7A
MBA10099	SS Sleeve	4	N/A
MBA10098	MBA10098 ATGF Bushing		105739S-ZG0250
AN960-10A	Washer	8	AN960-10A
AN365-1032A	Nut	4	AN365-1032A
19/64" Drill Bit	19/64" Drill Bit Drill Bit		N/A
5/16" Drill Bit	Drill Bit	1	N/A

## Bonanza

## **Polymer Spinner Washers**

### Take the Movement Out of the Spinner for a Smoother Engine Operation

#### **Overview**

The design of the Marsh Brothers' polymer spinner washers combined with the tough and flexible characteristics of the proprietary engineered polymer, allows the spinner washer to take shape of the spinner's curvature without cracking while remaining flat under the head of the screw. Traditional propeller spinner washers are typically made from thin nylon. They are often replaced every time the spinner is removed because the screw pressure against the spinner curvature causes the nylon washers to fail.

Since Marsh Brothers' spinner washers easily conform to the spinner's curved surface, they will serve without replacement for a very long time. In fact, they may never need replacement.

Fits a #10 screw, typically used to mount prop spinners.

### **Benefits**

- Marsh Brothers' washers won't fall off the screw when you're removing the spinner for inspection. No more lost washers!
- ✓ Won't crack or extrude eliminating possible damage to the spinner.
- Long lasting.
- ✓ Flexible and tough which allow them to conform to the spinner surface and withstand the loads they are subjected to.
- ✓ Improves the aesthetic appearance of your aircraft.



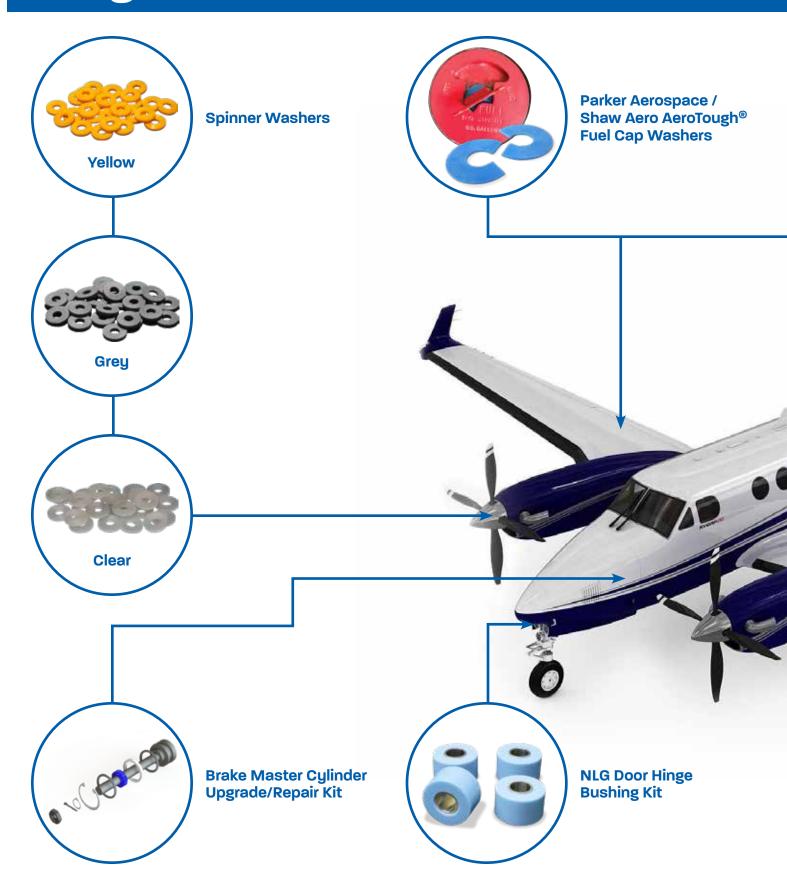


### **Contents**

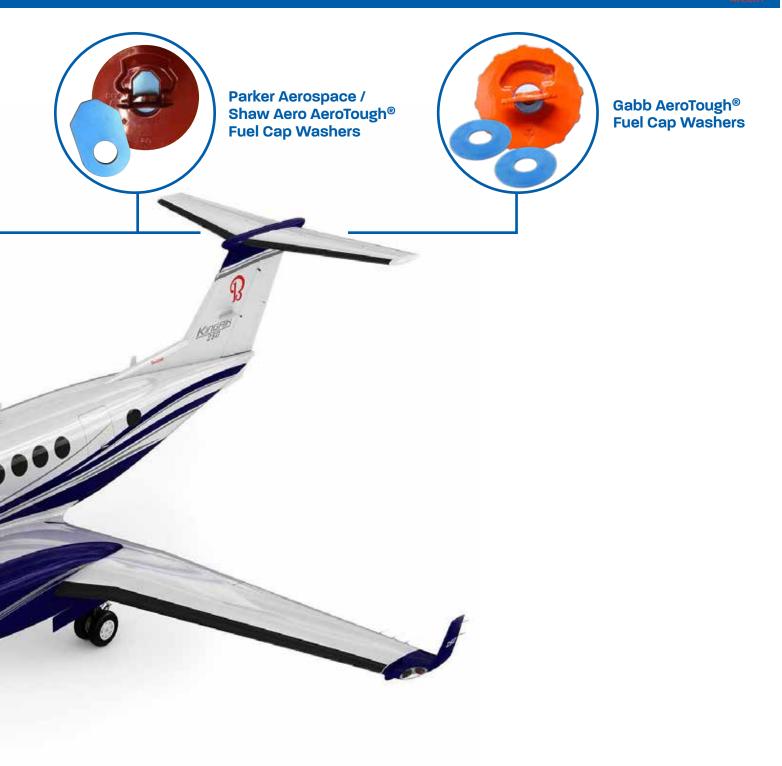
MBA Part #	Description	Quantity	Price
M1020-5	Polymer Spinner Washers (Yellow)	5	\$19.00 USD
M1020-10	Polymer Spinner Washers (Yellow)	10	\$39.ºº USD
M1020-25	Polymer Spinner Washers (Yellow)	25	\$104.00 USD
M1026-5	Polymer Spinner Washers (Grey)	5	\$19.00 USD
M1026-10	Polymer Spinner Washers (Grey)	10	\$39.°° USD
M1026-25	Polymer Spinner Washers (Grey)	25	\$104. <sup>00</sup> USD
M1027-5	Polymer Spinner Washers (Clear)	5	\$19.00 USD
M1027-10	Polymer Spinner Washers (Clear)	10	\$39. <sup>00</sup> USD
M1027-25	Polymer Spinner Washers (Clear)	25	\$104. <sup>00</sup> USD



# King Air Products Overview







# King Air

# King Air/Beech 1900/Model 99 Brake Master Cylinder Upgrade/Repair Kit

**FAA and TCCA Approved** 

### Improve the Operational Reliability of your Aircraft

#### **Overview**

Marsh Brothers' Brake Master Cylinder upgrade & repair kit is a proactive solution that will eliminate the risk of failure due to leaks at the piston rod seal. By eliminating typical O-ring failure modes, this upgrade kit will increase the mean time between unscheduled maintenance events keeping your aircraft in the air longer while reducing maintenance costs associated with your brake master cylinder.

### **Benefits**

- ☑ Reduces unscheduled maintenance downtime.
- ☑ Eliminate the risks associated with typical failure modes of traditional O-rings in dynamic seal applications today.
- Marsh Brothers' proprietary elastomeric polymer (Lip Seal) offers improved lower pressure sealing performance and overall cold weather performance.



Note: The Piston is not included in this kit. Refer to the Contents section on next page.

Approved Aircraft	Product Number	Price	Approved Models
Beechcraft® King Air®	M-03-1000-( )	\$173.00 USD	See next page
Beechcraft® 1900® Aircraft	M-03-1000-( )	\$173.00 USD	See next page
Model 99	M-03-1000-( )	\$173.00 USD	See next page



TCCA STC No. SA21-5, FAA STC No. SA04634NY

### **Approved Models**

### **King Air**

•								
65-90	65-A90	C90	C90A	E90	F90	C90GT	H90	100
A100	B100	200	200C	200CT	200T	B200	B200C	B200CT
B200T	B200CGT	B200GT	300	300LW	B300	B300C		

#### Beech 1900

- 1	1900	1900C	1900D			1
- 1	1900	1900.	19001			1
- 1	. ,	.,	17000			1

#### Model 99

Model 77									
99	99A	A99	A99A	В99	C99				

### **Applicability**

		OEM P/N 90-380001-()						
Product Number	-23	-29	-33					
M-03-1000-1	X							
M-03-1000-3		X	X					

#### **Contents**

Item#	MBA Part #	Description	QTY	OEM Cross Reference Part #
1	AN316-5R	Nut Rod End Jam	1	AN316-5R
2	MS16625-1100	Internal Retaining Ring	1	MS16625-1100
3	MBA-03-10000-1	Piston Rod Gland Seal	1	A57G401 / AN6227B6
4	MS28775-117	O-Ring (Static Gland)	1	01-117
5	MS28775-210	O-Ring (Piston Head)	1	01-117
6	MS28774-019	Back-Up Ring (Piston Head)	1	N/A
7	MS24665-132	Cotter Pin	1	AN380C2-2
8	MS16624-1037	External Retaining Ring	1	N/A

Note: This kit does not fit brake master cylinders manufactured by Gerdes or Paramount.

Caution: Thorseal® is made from Marsh Brothers proprietary material known as AeroLas™-Flex which is not compatible with phosphate ester hydraulic fluid, commercially known as Skydrol. Exposure to this fluid contamination will damage the seals.

# King Air

## **NLG Door Hinge Kit**

FAA, TCCA and EASA Approved

### Reduce Downtime with Grease-Free AeroTough® Bushings

### **Overview**

An essential part of your aircraft maintenance checklist is the need for periodic lubrication of hard-to-get-at door hinge bushings. Achieving proper lubrication is challenging because access is difficult. If these bushings are not lubricated regularly, corrosion will result. This can cause the bushing and sleeve to fuse together over time, resulting in problems with the door rigging and the operation of the aircraft. If not corrected, this could lead to a progressive stiffening of the door hinge arm joint and in a worst-case scenario damage to the airframe door hinge bracket – a safety issue and at best, an expensive repair. The Marsh Brothers kit is insurance against the possibility of future problems.

### **Benefits**

- ✓ Reduced Wear.
- ✓ Improved Reliability.



Approved Aircraft	Product Number	Price	Approved Models
Textron Aviation Models	M-04-1000-1	\$609. <sup>00</sup> USD	See next page



TCCA STC No. PDA20-1

### **Approved Models**

65-90	65-A90	C90	E90	H90	C90A	C90GT	F90
200	200C	200CT	200T	B200	B200C	B200CT	B200T
B200GT	B200CGT	300	300LW	B300	B300C		

### **Contents**

MBA Part #	Description	Quantity	OEM Cross Reference Part #	
MBA-04-10006	SS Sleeve	4 per kit	10 <i>57</i> 40-ZP0385	
MBA-04-10005	ATGF Bushing	4 per kit	A638-1	

# King Air

# AeroTough® GF Fuel Cap Washers

FAA, TCCA and EASA Approved

Avoid the hassle of difficult to open and close fuel caps. An easier way.

#### **Overview**

Installing Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) Fuel Cap Washers will ensure your fuel cap remains safe and functional, making opening and closing much easier. AeroTough® GF is a durable polymer with inherent self-lubricating properties.

### **Benefits**

- ☑ Consistent open/close force required to operate the fuel cap locking tab.
- A smooth operation of the fuel cap locking tab.
- ✓ Long wear life.

"They Work! I did not expect a bit of polymer to be worth 90 bucks but I was wrong. It is hard to believe the improvement they bring to the gas cap. They are more than worth the price. You have to turn it to believe it."



Parker Aerospace / Shaw Aero AeroTough® **Fuel Cap Washers** 





Gabb AeroTough® **Fuel Cap Washers** 





Parker Aerospace / Shaw Aero AeroTough® **Fuel Cap Washers** 





#### **Approved Models** Parts Design Approval No. PDA19-19

Fuel Cap		Aircraft Model	Package	Product		
Manufacturer	Model	P/N	<i>Applicability</i>	Quantity	Number	Price
Gabb Special Products	N/A	37810-1	Textron Aviation: Baron Series, Bonanza Series, King Air 90 Series	Single	M-00-1001-1	\$79.00 USD
				Package of 2	M-00-1001-2	\$122.00 USD
				Package of 3	M-00-1001-3	\$162.00 USD
				Package of 4	M-00-1001-4	\$197.00 USD
		38339	King Air Series, 99 Series	Single	M-00-1002-1	\$79.00 USD
				Package of 2	M-00-1002-2	\$122.00 USD
				Package of 3	M-00-1002-3	\$162.00 USD
				Package of 4	M-00-1002-4	\$197.00 USD
Shaw Aero Device	416 Series	416-50 416-85	Textron Aviation: Baron Series, Bonanza Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
		431-9	Textron Aviation: Baron Series, Bonanza Series, King Air 90 Series	Single	M-00-1000-1	\$79.00 USD
	431 Series			Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	457 Series	457-113 457-115 457-116 457-370	Textron Aviation: Baron Series, Bonanza Series, King Air Series, 1900 Series, 99 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	531 Series	531-001 531-033 531-046 531-035	Textron Aviation: Baron Series, Bonanza Series, Aerostar Aircraft Corporation: Aerostar Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
Parker Aerospace	416 Series	416-50		Single	M-00-1000-1	\$79.00 USD
			Textron Aviation: Baron Series, Bonanza Series	Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
Parker/Shaw	N/A	39051-3		Single	M-04-1001-1	\$103.00 USD
			Textron Aviation:	Package of 2	M-04-1001-2	\$168.00 USD
			KA Series	Package of 3	M-04-1001-3	\$208.00 USD
				Package of 4	M-04-1001-4	\$243.00 USD

# King Air

## **Polymer Spinner Washers**

### Take the Movement Out of the Spinner for a Smoother Engine Operation

#### **Overview**

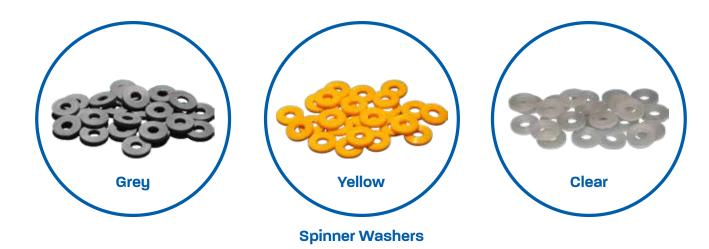
The design of the Marsh Brothers' polymer spinner washers combined with the tough and flexible characteristics of the proprietary engineered polymer, allows the spinner washer to take shape of the spinner's curvature without cracking while remaining flat under the head of the screw. Traditional propeller spinner washers are typically made from thin nylon. They are often replaced every time the spinner is removed because the screw pressure against the spinner curvature causes the nylon washers to fail.

Since Marsh Brothers' spinner washers easily conform to the spinner's curved surface, they will serve without replacement for a very long time. In fact, they may never need replacement.

Fits a #10 screw, typically used to mount prop spinners.

### **Benefits**

- Marsh Brothers' washers won't fall off the screw when you're removing the spinner for inspection. No more lost washers!
- ✓ Won't crack or extrude eliminating possible damage to the spinner.
- Long lasting.
- ✓ Flexible and tough which allow them to conform to the spinner surface and withstand the loads they are subjected to.
- ✓ Improves the aesthetic appearance of your aircraft.

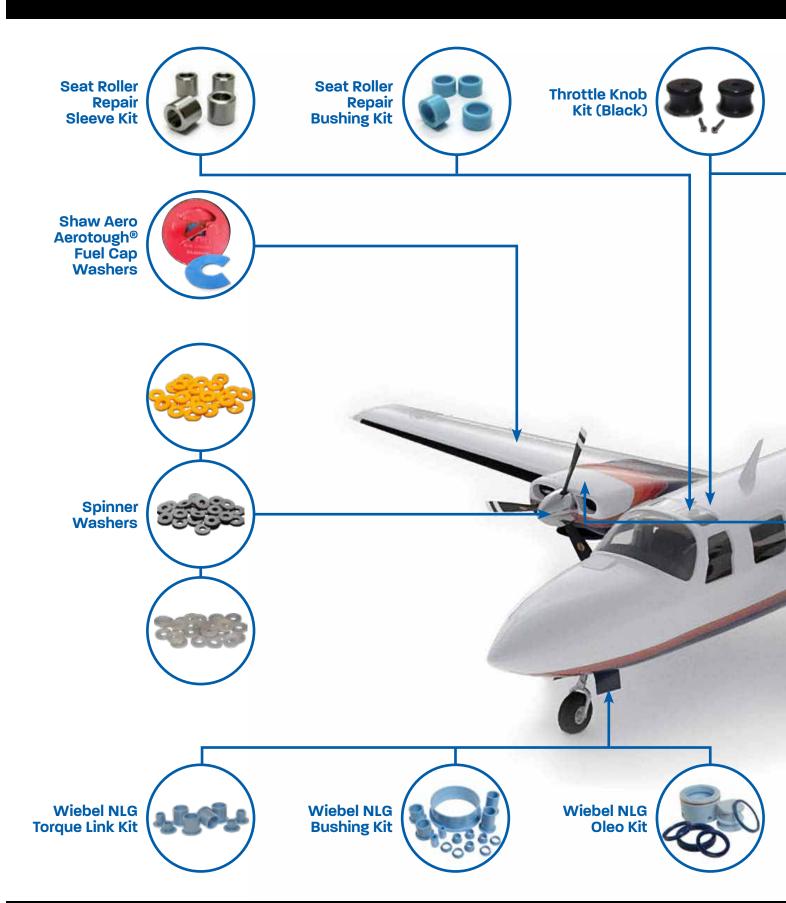




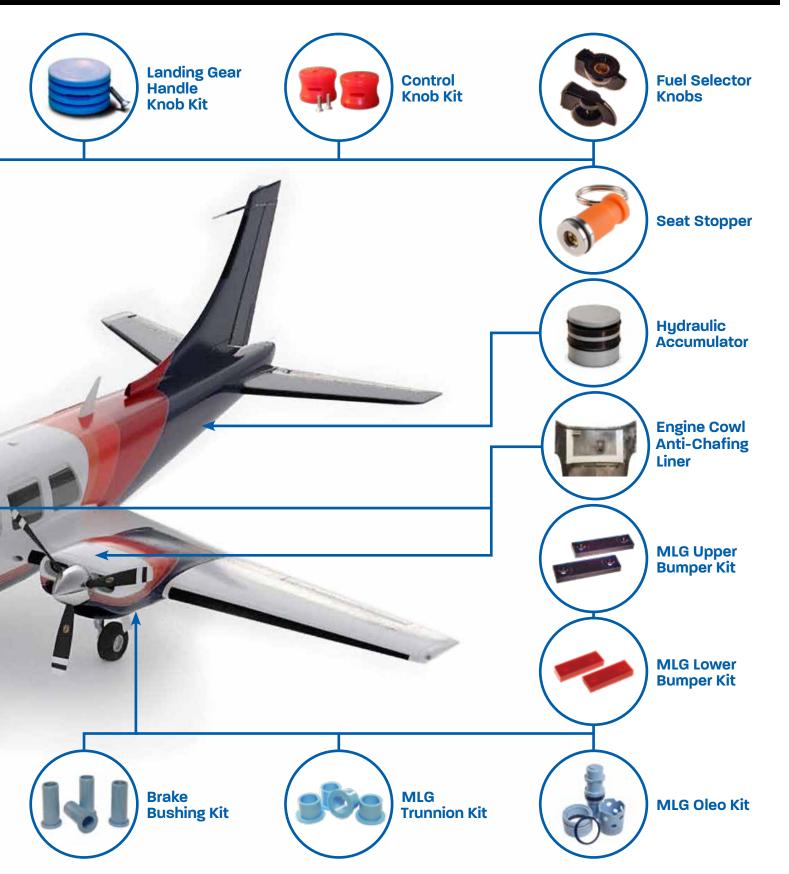
MBA Part #	Description	Quantity	Price
M1020-5	Polymer Spinner Washers (Yellow)	5	\$19.00 USD
M1020-10	Polymer Spinner Washers (Yellow)	10	\$39.00 USD
M1020-25	Polymer Spinner Washers (Yellow)	25	\$104.ºº USD
M1026-5	Polymer Spinner Washers (Grey)	5	\$19. <sup>00</sup> USD
M1026-10	Polymer Spinner Washers (Grey)	10	\$39.°° USD
M1026-25	Polymer Spinner Washers (Grey)	25	\$104. <sup>00</sup> USD
M1027-5	Polymer Spinner Washers (Clear)	5	\$19.00 USD
M1027-10	Polymer Spinner Washers (Clear)	10	\$39.00 USD
M1027-25	Polymer Spinner Washers (Clear)	25	\$104.00 USD



# Aerostar Products Overview







# Landing Gear

## **Brake Bushing Kit**

**FAA and TCCA Approved** 

### Reduce Maintenance by Eliminating the Need for Periodic Greasing

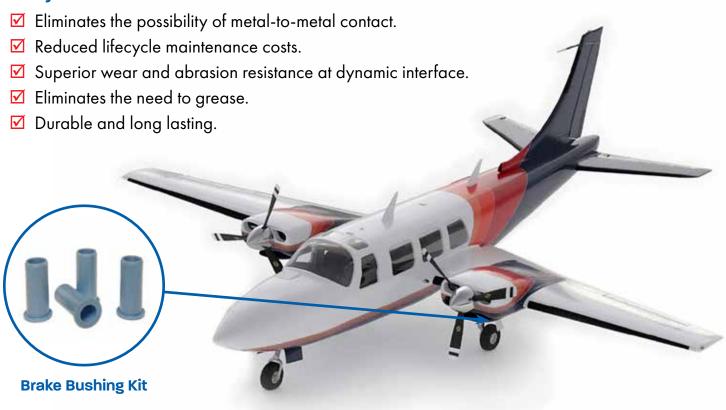
#### **Overview**

Marsh Brothers AeroTough® GF (Grease-Free) bushings are made from a self-lubricating engineered polymer. As the lubricants are built into the polymer; they do not require periodic lubrication and will not corrode which reduces maintenance downtime and costs over the life of the aircraft. This preventative maintenance solution will ensure that you will never have the complications associated with seized pins that traditional metal bushings can exhibit. The main landing gear Brake Bushing Kit from Marsh Brothers Aviation is for all models of Aerostar aircraft operating the Cleveland Brakes (Note: This kit is not compatible with the Goodyear Brakes).

One kit fits one brake block.

The installation instructions accompanying the kit provides all necessary information to ensure proper installation of the Marsh Brothers Brake Bushings. Review the Marsh Brothers installation instructions thoroughly before installation.

### **Benefits**



Product Name	Product Number	Price	Approved Models
Aerostar Brake Bushing Kit	M1006	\$769. <sup>00</sup> USD	600, 601, 601P, 602P, 700P



TCCA STC No. SA14-43, FAA STC No. SA03484NY

MBA Part #	Description	Quantity	Cleveland Brake Assemblies
MBA10019	Aerostar Brake Bushing Kit	4	30-93, 30-93A, 30-93B, 30-93C, 30-93D, 30-93E, 30-145

## Landing Gear

## Aerostar MLG Upper & Lower Bumper Kits

### **FAA and TCCA Approved**

### Durable & Long Lasting. Reducing the Risk of Damage to the Airframe

#### **Overview**

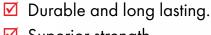
The MLG Upper (Blue) bumpers for the landing gear protect the wing structure during gear retraction and the MLG Lower (Red) bumpers cushion the fuselage structure from damage from the bellcrank as the clamshell doors open fully. The OEM rubber bumpers suffer from deformation and are often beaten out of shape.

Marsh Brothers' bumpers are made from a tougher and more durable, engineered polymer that should last as long as the airframe. They will never crack or bulge and are easy to install!

### **Benefits**

☑ Easy to install: Direct replacement for OEM rubber bumpers, using original hardware.







**MLG Upper Bumper Kit** 

Note:	The l	Jpper (	and I	Lower	
Bumper	kits c	are solo	d sep	arately	/.

**MLG Lower Bumper Kit** 

Product Name	Product Number	Price	Approved Models
Aerostar MLG Upper Bumper Kit (Blue)	M1018	\$263.00 USD	600, 601, 601P, 602P, 700P
Aerostar MLG Lower Bumper Kit (Red)	M1019	\$263.00 USD	1 000, 001, 0017, 0027, 7007



TCCA STC No. SA14-43, FAA STC No. SA03484NY

### **Contents**

**Product Number: M1018** 

MBA Part #	Description	Quantity
MBA10002	Aerostar MLG Upper Bumper Kit (Blue)	2

#### **Product Number: M1019**

MBA Part #	Description	Quantity
MBA10064	Aerostar MLG Lower Bumper Kit (Red)	2

# Landing Gear

### MLG Oleo Kit

### **FAA and TCCA Approved**

### Reduce Maintenance Downtime and Costs

#### **Overview**

Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) floating piston, upper bearing (cap) and lower bearing eliminate any possibility of metal-to-metal contact that may cause damage to the oleo strut, resulting in leakage.

The Marsh Brothers' lip seal design eliminates typical O-ring failure modes such as cracking, while the AeroLas™-Flex material provides excellent run-dry performance due to its inherent self-lubricating characteristics. Combining these properties with our lip seal profile significantly reduces the risk of leakage due seal failure.

MLG Oleo Kits from Marsh Brothers Aviation are for all models of Aerostar aircraft. One kit will cover one main landing gear leg.

### **Benefits**

- ☑ Eliminating metal-to-metal contact reduces the chance of damage to the piston or cylinder.
- ☑ Superior wear and abrasion resistance at piston-to-gland interface.
- ☑ Eliminate typical O-ring failure modes.
- ☑ Easy to install: The floating piston and lower bearing are shipped with the lip seals pre-installed.



Product Name	Product Number	Price	Approved Models
Aerostar MLG Oleo Kit	M1004	\$4,015.00 USD	600, 601, 601P, 602P, 700P



TCCA STC No. SA14-43, FAA STC No. SA03484NY

MBA Part #	Description	Quantity	Reference OEM Part #
MBA10016	Gland	1	400071-501
MBA10020	Floating Piston	1	400069-501
MBA10071	Floating Piston Seal	2	MS28774-326 (qty.2), MS28775-326 (qty.1)
MBA10017	Oleo Cap	1	400066-501
MBA10024	Oleo Wiper Seal	1	AN6231-23
MBA10025	Gland Seal	1	MS28775-331(qty.1), MS28774-331(qty.2)
MS28774-148	Back-up Ring	2	MS28774-148
MS28775-148	O-Ring	1	MS28775-148

# Landing Gear

### **MLG Trunnion Kit**

### **FAA and TCCA Approved**

### Reduce Maintenance Costs by Eliminating the Need to Grease with AeroTough® GF (Grease-Free) Bushings

#### **Overview**

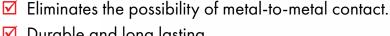
Traditional landing gear design incorporates the use of metal bushings at dynamic joints. An essential part of your landing gear performing optimally is periodic lubrication at dynamic joints. Achieving proper lubrication is challenging in tough-to-access places. Improper lubrication means the joint runs with metal on metal. If you don't determine why grease didn't enter the joint, you are risking bushing and pin wear or worse; a seized joint. If you can't get grease into the joint so you see it exiting at the edges, the joint has not been properly greased. You must disassemble the joint and find out why the grease is not entering the joint.

With the Marsh Brothers MLG Trunnion kit installed; you can forget about greasing. The risk of a seized joint drops to zero. Main landing gear airframe trunnion bushing kits from Marsh Brothers Aviation are for all models of Aerostar aircraft. One kit will cover one main landing gear..

### Benefits

☑ Eliminates the need to grease with AeroTough® GF (Grease-Free) bushings.







Product Name	Product Number	Price	Approved Models
Aerostar MLG Trunnion Kit	M1007	\$774. <sup>00</sup> USD	600, 601, 601P, 602P, 700P



TCCA STC No. SA14-43, FAA STC No. SA03484NY

MBA Part #	Description	Quantity	OEM Cross Reference Part #
MBA10029	ATGF Trunnion Bushing	4	920002-001

## Landing Gear

## Wiebel NLG Bushing Kit

**FAA and TCCA Approved** 

### Reduces Maintenance Costs and Downtime

#### **Overview**

The Marsh Brothers Wiebel NLG upgrade bushing kit replaces the trunnion, the drag link, and the steering collar metal bushings with AeroTough® GF (Grease-Free) polymer bushings, reducing aircraft maintenance costs by eliminating the need to grease. This preventative maintenance solution ensures that you will never have the complications with seized bushings that traditional metal bushings can exhibit, providing a smooth operation.

Marsh Brothers' AeroTough® GF bushings are self-lubricating, and do not rely on supplemental lubrication to function. By eliminating the contamination into the environment, engine carbon emissions are reduced through improved energy efficiency.

One kit fits one nose landing gear.

#### **Benefits**

Reduces maintenance costs by eliminating the need for periodic greasing.

☑ Eliminates the possibility of metal-to-metal contact, providing a smooth operation.



Product Name	Product Number	Price	Approved Models
Aerostar Wiebel NLG Bushing Kit	M1012	\$2,310.00 USD	600, 601, 601P, 602P, 700P



TCCA STC No. SA14-43, FAA STC No. SA03484NY

MBA Part #	Description	Quantity	OEM Cross Reference Part #
MBA10028	Airframe Trunnion Bushing	2	920002-505
MBA10038	Drag Brace Connector Bushing	4	NAS77-A8-20
MBA10054	NWS Collar	1	450518-001
MBA10034	Upper Member Bushing	4	553-500
MBA10035	Upper & Lower Member Mandrel	2	450575-001

# Landing Gear

### Wiebel NLG Oleo Kit

### **FAA and TCCA Approved**

### Reduces Maintenance Costs and Downtime

#### **Overview**

The Marsh Brothers Wiebel NLG Oleo Kit replaces the OEM metal lower bearings and floating piston with an AeroTough® GF (Grease-Free) polymer bearing and piston. This kit also replaces the OEM rubber O-ring seals with engineered polymer lip seals, and the OEM metal scraper with a non-metallic polymer wiper.

### **Benefits**

- ☑ Eliminates metal-to-metal contact reducing the chance of damage to the piston or cylinder.
- Offers superior wear and abrasion resistance at piston-to-gland and the floating piston-to-oleo piston interface.
- ☑ A proprietary lip seal design, along with the durability of the AeroLas<sup>TM</sup>-Flex polymer material eliminate typical O-ring failure modes, such as cracking.
- ☑ Superior run-dry performance compared to typical rubber material used for traditional O-rings.



Product Name	Product Number	Price	Approved Models
Aerostar Wiebel NLG Oleo Kit	M1010	\$2,452. <sup>00</sup> USD	600, 601, 601P, 602P, 700P



TCCA STC No. SA14-43, FAA STC No. SA03484NY

MBA Part #	Description	Quantity	OEM Cross Reference Part #
MBA10101	Gland	1	450512-001
MS28774-148	Back-up ring	2	MS28774-148
MS28775-148	O-ring	1	MS28775-148
MBA10122	Wiper Seal	1	MS28776-22
MBA10121	Gland Seal	1	MS28775-330 (qty.1), MS28782-33 (qty.2)
MBA10100	Floating Piston	1	450513-501
MBA10095	Floating Piston Seal	2	MS28775-325

## Landing Gear

## Wiebel NLG Torque Link Kit

### **FAA and TCCA Approved**

# Cut Your Risk of Nosewheel Shimmy by Tightening Up Your Torque Link Joints

#### **Overview**

Nose wheel shimmy is usually caused by wear in the torque links, in the steering collar clearance or in the connection to the dampener/actuator.

The Marsh Brothers kit addresses the link joint lost motion risk.

By replacing all of the bronze bushings which require periodic greasing with AeroTough® GF (Grease-Free), original clearances are recovered and this area of play is eliminated. The rest is covered off by the NLG Oleo kit.

The only bushings Marsh Brothers doesn't make in the system are the two tiny flanged bushings at the end of the steering cylinder actuator piston rod.

### Benefits



Product Name	Product Number	Price	Approved Models
Aerostar Wiebel NLG Torque Link Kit	M1011	\$1,502. <sup>00</sup> USD	600, 601, 601P, 602P, 700P



TCCA STC No. SA14-43, FAA STC No. SA03484NY

MBA Part #	Description	Quantity	OEM Cross Reference Part #
MBA10031	Upper & Lower Torque Link Bushing	4	450534-001
MBA10032	Upper Connector Bushing	2	450535-001
MBA10033	Lower Connector Bushing	2	450535-501

### **Control Knob Kit**

### A Better Grip for Superior Performance

#### **Overview**

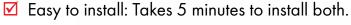
Marsh Brothers' control knobs for Aerostars also known as fuel mixture knobs are easier to get your fingers around than the stock plastic knobs.

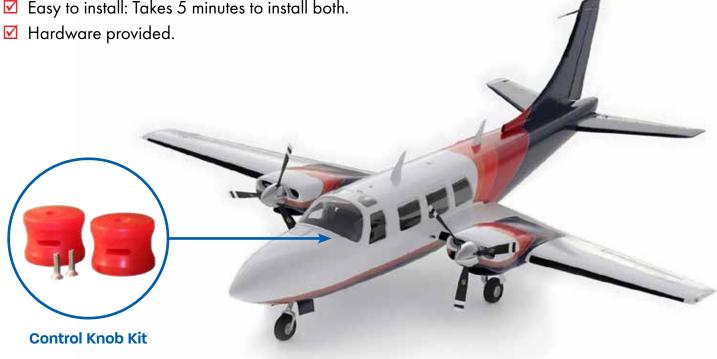
Setting mixtures at altitude takes some finesse and these knobs make the job easier.

You do it with two fingers and your thumb, and it just feels 'right'.

### **Benefits**

- ✓ Easy to set fuel burn.
- ✓ Feels better than stock plastic.



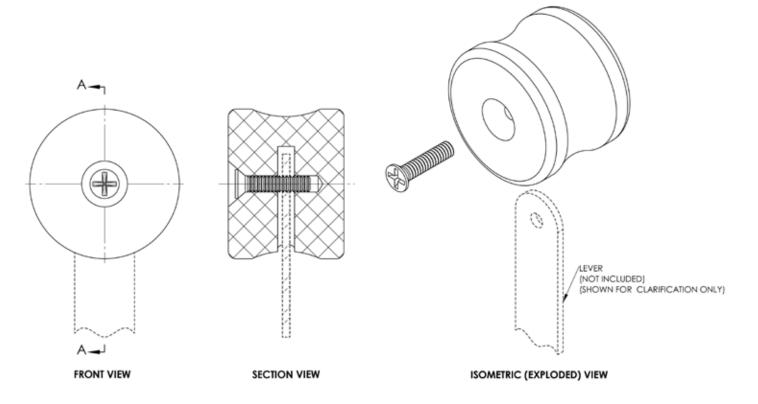


Product Name	Product Number	Price	Approved Models
Aerostar Control Knob Kit	M1035	\$160. <sup>00</sup> USD	600, 601, 601P, 602P, 700P



MBA Part #	Description	Quantity
MBA10146-1	Knob, Fuel Mixture (Red)	2
MS51959-31	Flat Head Machine Screw #6-32 5/8	2

### **Typical Installation**



### Fuel Selector Knobs

### Improved Visualization with Indicator Line

#### **Overview**

The ability to quickly sweep the instrument panel and visually determine its status is a vital aspect of safe aircraft operation. With the existing fuel selector knobs being all black, it can be difficult to read their setting on a black background.

Marsh Brothers' Fuel Selector Knobs incorporate a bright white indicator line providing a precise and quick visual reference of actual position.

These Fuel Selector Knobs enhance the ability to quickly determine fuel panel status at a glance, and they are also easy to install with no additional hardware. Just push them on and go.

### Benefits

- ☑ Better and quicker visual indication of position at a glance.
- ☑ Easy to install: All mounting hardware provided.
- ✓ Durable and long lasting.



Product Name	Product Number	Price	Approved Models
Aerostar Fuel Selector Knobs	M1021	\$59.00 USD	600, 601, 601P, 602P, 700P



MBA Part #	Description	Quantity
M1021	Aerostar Fuel Selector Knobs	2

#### FAQ

Question: Do I need any extra hardware to install these fuel selector knobs?

**Answer:** No. The Marsh Brothers knobs come fitted with a metal insert that installs onto the rotary switch shaft and

a retaining set screw.

#### To install the Marsh Brothers knobs;

1. Remove the OEM knob.

2. Back out the retaining set screw.

3. Insert the new knob onto the switch shaft and align it to the position that the OEM knob was removed from.

4. Tighten the retaining set screw.



## Landing Gear Handle Knob Kit

**Available in Blue or White** 

### Increase the Positive Feeling of Gear Up & Gear Down

### **Overview**

The OEM landing gear handle knob is too small. Marsh Brothers handle knob feels more substantial than OEM knob and is easy to fit to most models.

These knobs are 1.3" (33mm) in diameter and have a width of 0.8" (20mm).

Remove the stock knob to ensure there will be enough clearance for this one before you order.

### **Benefits**

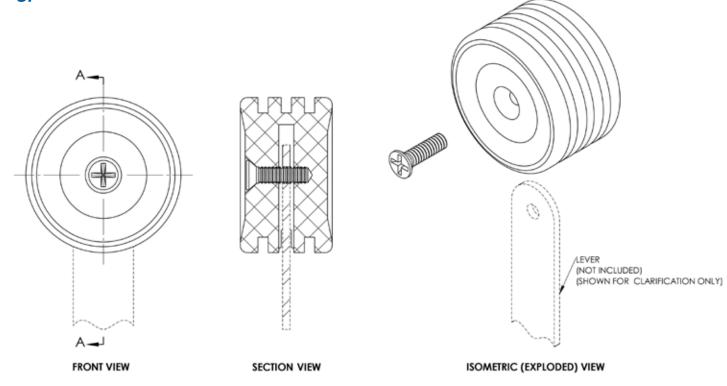


Product Name	Product Number	Price	Approved Models
Aerostar Landing Gear Handle Knob (Blue)	M-01-10000-1	\$112. <sup>00</sup> USD	600, 601, 601P,
Aerostar Landing Gear Handle Knob (White)	M-01-10000-3	\$112. <sup>00</sup> USD	602P, 700P



MBA Part #	Description	Quantity
M-01-10000-1	Landing Gear Handle Knob (Blue)	1
M-01-10000-3	Landing Gear Handle Knob (White)	1

### **Typical Installation**



## Seat Roller Repair Sleeve & Bushing Kit

Complies with Chapter 25 of the Maintenance Manual Repair worn or corroded seal rollers assembly in accordance with AMM provisions.

### Repair Aluminum Seat Rollers Instead of Replacing Them

#### **Overview**

Seats in the Aerostar are designed to roll on four aluminum rollers located at each seat corner. The rollers are made from a relatively soft aluminum running against steel sleeves, and are not supposed to be lubricated in accordance with the aircraft maintenance requirements. If the wear is uneven across the four rollers, the worn roller will not be able to support the seat which can cause the seat to bind making it difficult to move forward and backward.

Marsh Brothers AeroTough® bushings are made of a self-lubricating polymer that is designed to repair wear on the internal diameter of the aluminum seat rollers, while at the same time providing a self-lubricating non-metallic liner to prevent future wear of the aluminum roller bore by eliminating metal-to-metal contact.

Additionally, if the OEM steel sleeves are corroded, the Marsh Brothers sleeves are made of corrosion resistant steel and are designed to replace the OEM steel sleeves.

**Installation Note:** Your existing rollers need to be bored to accept the AeroTough® GF (Grease-Free) bushings. The best way is with a drill in the tailstock of a lathe; you're assured concentricity.

If you're using EZ-Glide "T"-bars, adjust them with weight on the seat so they float in the rails. They should not touch the upper or lower surfaces.

### Benefits

- ☑ Repair aluminum seat rollers instead of replacing them.
- ✓ Upgrade OEM seat rollers with self-lubricating polymer to prevent further future wear.
- ✓ Upgrade OEM steel sleeves with corrosion resistant steel.
- ✓ Easy to install.
- ✓ Long lasting.



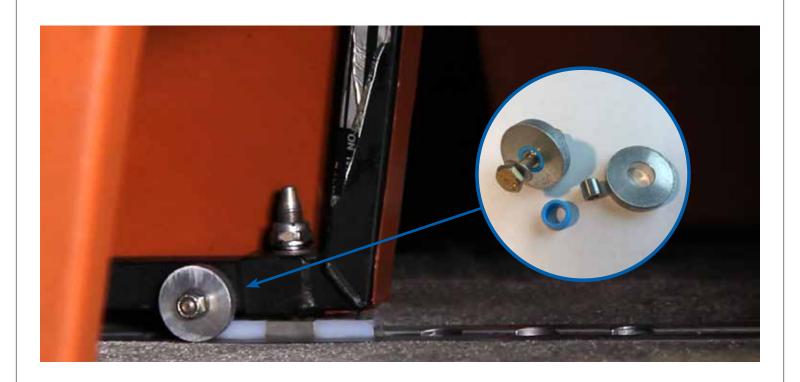
Seat Roller Repair Sleeve & Bushing Kit

Note: The bushing kit and the stainless-steel sleeve kit are sold separately.

Product Name	Product Number	Price	Approved Models
Aerostar Seat Roller Repair Bushing Kit	M-01-1001	\$149.00 USD	600, 601, 601P,
Aerostar Seat Roller Repair Sleeve Kit	M-01-1002	\$173.00 USD	602P, 700P



MBA Part #	Description	Quantity
M-01-1001	Seat Roller Repair Bushing Kit	4
M-01-1002	Seat Roller Repair Sleeve Kit	4



## Aerostar Seat Stopper

### Prevent Aft Movement of Seat in Flight

#### **Overview**

Marsh Brothers' Seat Stopper was designed to prevent inadvertent aft movement of the pilot and co-pilot seat should the seal locking mechanism fail or become disengaged. This is especially important during critical phases of flight such as during takeoff and landing.

The Marsh Brothers Seat Stopper will work with seats outfitted with the EZ-glide conversion and is compatible with the 210078 seat track or equivalent.

Once your seat is positioned, easily insert the Seat Stopper in the seat track detent immediately behind the seat base before flight to secure pilot and co-pilot seats and prevent any aft movement if the seat lock fails. This Seat Stopper is effective in all flight conditions and in turbulence. The O-ring is sized to ensure a snug fit in the seat track.

It's easy to reach back, insert and remove from the seat track when you're seated.

### Benefits

✓ Added safety of a secondary seat positioning.

☑ Easy to use: Simply insert into the seat track detent adjacent to the rear of the seat base.



Note: Seat shown is equipped with the EZ Glide conversion.

Product Name	Product Number	Price	Approved Models
Aerostar Seat Stopper	M1014	\$115.00 USD	600, 601, 601P, 602P, 700P



MBA Part #	Description	Quantity
M1014	Aerostar Seat Stopper	1



## Throttle Knob Kit (Black)

### Superior Grip with Precise Power Control

#### **Overview**

Marsh Brothers Aviation's Throttle Knobs for Aerostar aircraft were designed to fit your hand for easy, precise power control. Since every pilot spends time making fine adjustments with manifold pressure, these knobs were made to make this easier. Many pilots have reported that our Throttle Knobs have a "jet-like feel".

They are made from a proprietary polymer material that will never crack or break.

### **Benefits**

- ✓ Superior grip with a jet-like feel.
- ☑ Easier to make fine adjustments to manifold pressure.
- ✓ Precise power control.
- ☑ Easy to install: All mounting hardware provided.
- ✓ Durable and long lasting. Will never crack or break.



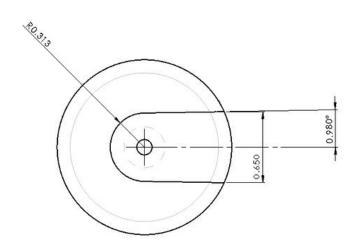
Product Name	Product Number	Price	Approved Models
Aerostar Throttle Knob Kit	M1015-3	\$160. <sup>00</sup> USD	600, 601, 601P, 602P, 700P

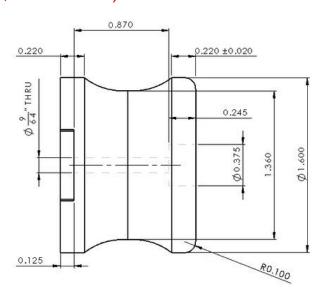


MBA Part #	Description	Quantity
MBA10067B	Throttle Knobs	2
MS51957-34	Philips Pan Head Screws	2
AN960C6	Washers	2

### Throttle Knob Profile:

Note: If your aircraft can use this configuration of a throttle knob, then this kit is for you.





## AeroTough® GF Fuel Cap Washers

FAA, TCCA and EASA Approved

Avoid the hassle of difficult to open and close fuel caps. An easier way.

#### **Overview**

Installing Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) Fuel Cap Washers will ensure your fuel cap remains safe and functional, making opening and closing much easier. AeroTough® GF is a durable polymer with inherent self-lubricating properties.

### **Benefits**

- ☑ Consistent open/close force required to operate the fuel cap locking tab.
- ☑ A smooth operation of the fuel cap locking tab.
- Long wear life.

"They Work! I did not expect a bit of polymer to be worth 90 bucks but I was wrong.

It is hard to believe the improvement they bring to the gas cap.

They are more than worth the price. You have to turn it to believe it."



Parker Aerospace / Shaw Aero AeroTough® Fuel Cap Washers





Gabb AeroTough® Fuel Cap Washers





Parker Aerospace / Shaw Aero AeroTough® Fuel Cap Washers





#### **Approved Models** Parts Design Approval No. PDA19-19

Fuel Cap		Aircraft Model	Package	Product	<b>5</b>				
Manufacturer	Model	P/N	Applicability	Quantity	Number	Price			
	07010.1	Textron Aviation: Baron Series,	Single	M-00-1001-1	\$79.00 USD				
			Package of 2	M-00-1001-2	\$122.00 USD				
		37810-1	Bonanza Series,	Package of 3	M-00-1001-3	\$162.00 USD			
Gabb	N1/A		King Air 90 Series	Package of 4	M-00-1001-4	\$197.00 USD			
Special Products	N/A			Single	M-00-1002-1	\$79.00 USD			
		38339	King Air Series,	Package of 2	M-00-1002-2	\$122.00 USD			
		30339	99 Series	Package of 3	M-00-1002-3	\$162.00 USD			
				Package of 4	M-00-1002-4	\$197.00 USD			
				Single	M-00-1000-1	\$79.00 USD			
	416	416-50	Textron Aviation: Baron Series,	Package of 2	M-00-1000-2	\$122.00 USD			
	Series	416-85	Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD			
				Package of 4	M-00-1000-4	\$197.00 USD			
			Textron Aviation:	Single	M-00-1000-1	\$79.00 USD			
	431	431-9	Baron Sories	Package of 2	M-00-1000-2	\$122.00 USD			
Series	Series			Package of 3	M-00-1000-3	\$162.00 USD			
Shaw				Package of 4	M-00-1000-4	\$197.00 USD			
Aero Device		4 <i>57</i> -113	Textron Aviation:	Single	M-00-1000-1	\$79.00 USD			
	457	457-115	Baron Series, Bonanza Series,	Package of 2	M-00-1000-2	\$122.00 USD			
	Series	457-116	King Air Series, 1900 Series,	Package of 3	M-00-1000-3	\$162.00 USD			
		457-370	99 Series	Package of 4	M-00-1000-4	\$197.00 USD			
		501.001	Textron Aviation:	Single	M-00-1000-1	\$79.00 USD			
	531	531-001 531-033	Baron Series, Bonanza Series,	Package of 2	M-00-1000-2	\$122.00 USD			
	Series	531-046	Aerostar Aircraft	Package of 3	M-00-1000-3	\$162.00 USD			
						531-035 Corporation: Aerostar Series Package of 4		M-00-1000-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD			
Parker	Parker 416		Textron Aviation:	Package of 2	M-00-1000-2	\$122.00 USD			
Aerospace Series		416-50	Baron Series, Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD			
			Donanza Senes	Package of 4	M-00-1000-4	\$197.00 USD			
		N/A 39051-3	Textron Aviation: KA Series	Single	M-04-1001-1	\$103.00 USD			
D 1 /01	<b>.</b>			Package of 2	M-04-1001-2	\$168.00 USD			
Parker/Shaw	N/A			Package of 3	M-04-1001-3	\$208.00 USD			
			Package of 4	M-04-1001-4	\$243.00 USD				

## Hydraulic Accumulator Piston-Seal Kit

Available for Hydrodyne and York Industries model hydraulic accumulators.

**FAA and TCCA Approved** 

# Avoid Possible Gas Leakage Due to Scratches with a Non-Metallic AeroTough® Piston

#### **Overview**

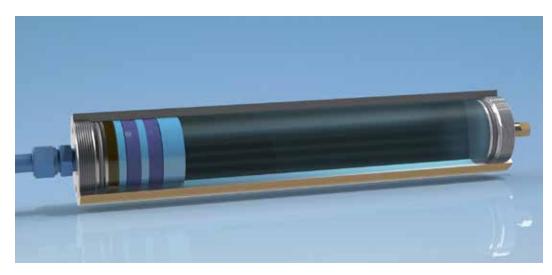
Marsh Brothers' Aerostar Accumulator upgrade kit offers Aerostar owners the option to enhance the durability and performance of the hydraulic accumulator with a fully non-metallic piston and improved dynamic seals.

Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) piston eliminates the possibility of metal-to-metal contact between the piston and cylinder bore resulting in damage to the working bore of the accumulator cylinder. The lip seal design eliminates typical O-ring failure modes, while Marsh Brothers' AeroLas<sup>TM</sup>-Flex material offers excellent run-dry performance due to its self-lubricating properties.

This kit also simplifies the assembly by reducing the part count from 5 under the OEM design to 3 parts under the Marsh Brothers Aviation design.

### Benefits

- ☑ Eliminate the possibility of metal-to-metal contact & typical O-ring failure modes.
- Simple & easy to install: Reduced part count and the piston is shipped with the seals pre-installed and a seal compression tool is provided with each kit.
- ✓ Durable and long lasting.





Hydraulic Accumulator
Piston-Seal Kit

Product Name	Product Num.	Price	Approved Models	
Aerostar Hydraulic Accumulator (Hydrodyne)	M1030	\$665. <sup>00</sup> USD	600, 601,	
Aerostar Hydraulic Accumulator (York)	M1031	\$665. <sup>00</sup> USD	601P, 602P, 700P	



TCCA STC No. SA17-96, FAA STC No. SA04060NY

#### **Contents**

MBA Part #	Description	Quantity
M1030	Aerostar Hydraulic Accumulator (Hydrodyne)	1
M1031	Aerostar Hydraulic Accumulator (York)	1

I have installed two kits and both are working great. No more nitrogen charge leaking down. No more intermittent piston sticking.

-D. Smith



## **Polymer Spinner Washers**

# Take the Movement Out of the Spinner for a Smoother Engine Operation

#### **Overview**

The design of the Marsh Brothers' polymer spinner washers combined with the tough and flexible characteristics of the proprietary engineered polymer, allows the spinner washer to take shape of the spinner's curvature without cracking while remaining flat under the head of the screw. Traditional propeller spinner washers are typically made from thin nylon. They are often replaced every time the spinner is removed because the screw pressure against the spinner curvature causes the nylon washers to fail.

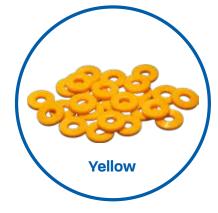
Since Marsh Brothers' spinner washers easily conform to the spinner's curved surface, they will serve without replacement for a very long time. In fact, they may never need replacement.

Fits a #10 screw, typically used to mount prop spinners.

### **Benefits**

- ☑ Reduces the movement of the spinner making for a smoother engine operation.
- ✓ Won't crack or extrude eliminating possible damage to the spinner.
- Long lasting.
- Flexible and tough which allow them to conform to the spinner surface and withstand the loads they are subjected to.
- ✓ Improves the aesthetic appearance of your aircraft.







**Spinner Washers** 



MBA Part #	Description	Quantity	Price
M1020-5	Polymer Spinner Washers (Yellow)	5	\$19.00 USD
M1020-10	Polymer Spinner Washers (Yellow)	10	\$39.ºº USD
M1020-25	Polymer Spinner Washers (Yellow)	25	\$104.00 USD
M1026-5	Polymer Spinner Washers (Grey)	5	\$19.00 USD
M1026-10	Polymer Spinner Washers (Grey)	10	\$39.°° USD
M1026-25	Polymer Spinner Washers (Grey)	25	\$104. <sup>00</sup> USD
M1027-5	Polymer Spinner Washers (Clear)	5	\$19.00 USD
M1027-10	Polymer Spinner Washers (Clear)	10	\$39.00 USD
M1027-25	Polymer Spinner Washers (Clear)	25	\$104. <sup>00</sup> USD



## Cleveland Brake Master Cylinder Upgrade/Repair Kit

FAA, TCCA and EASA Approved

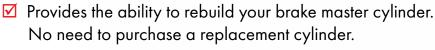
### Improve Your Aircraft While Reducing Your Maintenance Costs

#### **Overview**

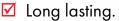
Whether your brake master cylinder requires repair due to leakage or you want to take a proactive approach, the Marsh Brothers' Brake Master Cylinder Upgrade/Repair kit is the solution. Our kit includes all O-rings and hardware to refurbish and upgrade your brake master cylinder, plus our proprietary Piston Rod Lip Seal and engineered polymer gland. Our piston rod lip seal design combined with our advanced self-lubricating elastomeric polymer offers superior performance and durability over the traditional rubber O-ring. Additionally, our advanced engineered polymer gland eliminates the possibility of metal-to-metal contact with the piston rod.

### **Benefits**

- ☑ Eliminate the risks associated with typical failure modes of traditional O-rings in dynamic seal applications today.
- Marsh Brothers proprietary elastomeric polymer (lip seal) offers improved lower pressure sealing performance and overall cold weather performance.



☑ Easy to install (Tooling included): Seal expansion bullet.





Product Name	Product Num.	Price	Approved Models
Aerostar Aircraft Corp	M-00-1003-1	\$198.00 USD	See Following Page.



### **Approvals:**

TCCA RDA No. C-RA22-016D

### **Approved Models:**

#### Aerostar Models.

Piper PA-60-600, PA-60-601, PA-60-601P, Piper Aerostar PA60 602P, PA60 700P

OEM Brake Master Cylinder P/N					
M-Kit	Cirrus Design Corp.				
M-00-1003-1	980014-001 (MFG P/N: 10-24C)	10-24D	14269-001 (MFG P/N: 10-24C)		

Item #	MBA Part #	Description	QTY	OEM Cross Reference Part #
1	MS16625-4081	Internal Retaining Ring	1	155-01200
2	MBA-01-10025	Spring Seat/Wiper Washer	1	095-01300
3	MS28775-113	O-Ring (Piston Head, Gland Static)	1	MS28775-113
4	MBA-01-10021	Lip Seal (Piston Rod, Dynamic)	1	MS28775-012
5	MBA-01-10022	End Gland	1	141-01200
6	MS28775-006	O-Ring (Piston Head Bypass)	1	MS28775-006
7	T5304-015	Snap Ring	1	155-04800
8	MS35333-40	Star Lock Washer	1	MS35333-40
9	AN316-4	Nut	1	AN316-4
10	AN960-616L	Flat Washer	1	AN960-616L

**Caution:** Piston Rod Lip Seal is made from Marsh Brothers proprietary material known as AeroLas™-Flex which is not compatible with phosphate ester hydraulic fluid, commercially known as Skydrol. Exposure to this fluid contamination will damage the seal.



**Seal Expansion Bullet** 

(included with kit)

See Installation Instructions for more information.

# Engine Cowl Anti-Chafing Liner Designed to Protect the Upper Engine Cowl from Chafing Damage

#### **Overview**

Marsh Brothers Aerostar Engine Cowl Anti-Chafing Liner kit (Chafe Protection) provides protection of the interior surface of the engine cowl where the engine airframe seals contact with the upper engine cowling assembly.

By providing a tough abrasion resistant surface made from Marsh Brothers proprietary material AeroLas-White, wear on the aluminum upper engine cowl is eliminated.

Unlike most other chafe protection material available our anti-chafing liners do not have an adhesive backing. Instead, they are bonded in place using 3M DP420 two-part epoxy (not included in the kit). This results in a significantly stronger bond.

#### **Features**

- Anti-chafing liners are sized to approximately fit, only minor trimming may be required. See installation instructions on our website for more information.
- Anti-chafing liners are made of AeroLas-White, our flexible, tough and abrasion resistant self-lubricating polymer. Visit our website for more information on AeroLas-White material.



Product Name	Product Num.	Price	Approved Models
Aerostar Engine Cowl Anti-Chafing Liner	M-1036-3	\$119.00 USD	600, 601, 601P, 602P, 700P



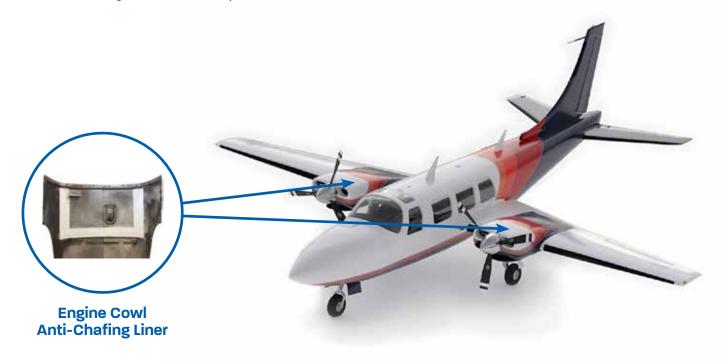
### Approvals:

NA

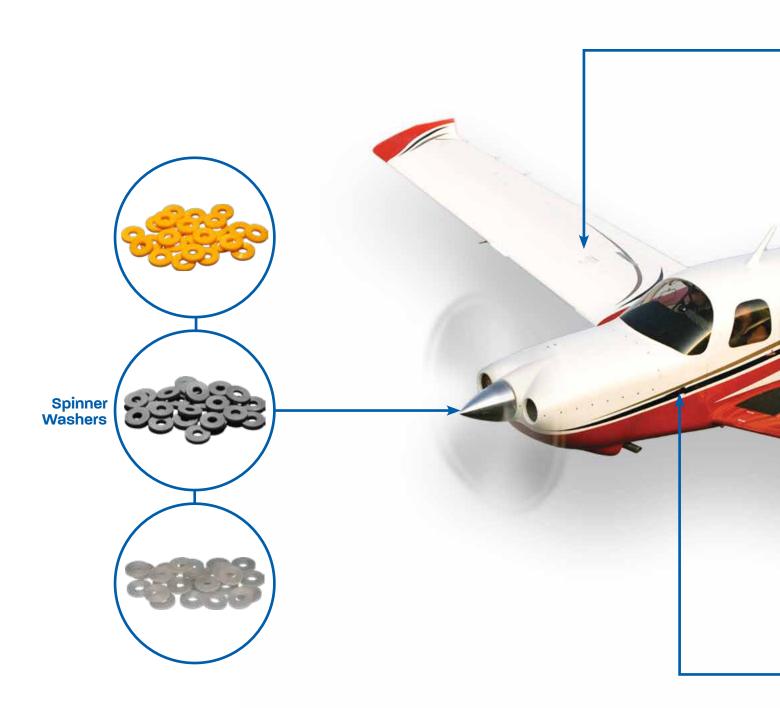
### **Contents**

MBA Part #	Description	QTY
M-1036-3	Aerostar Engine Cowl Anti-Chafing Liner	4

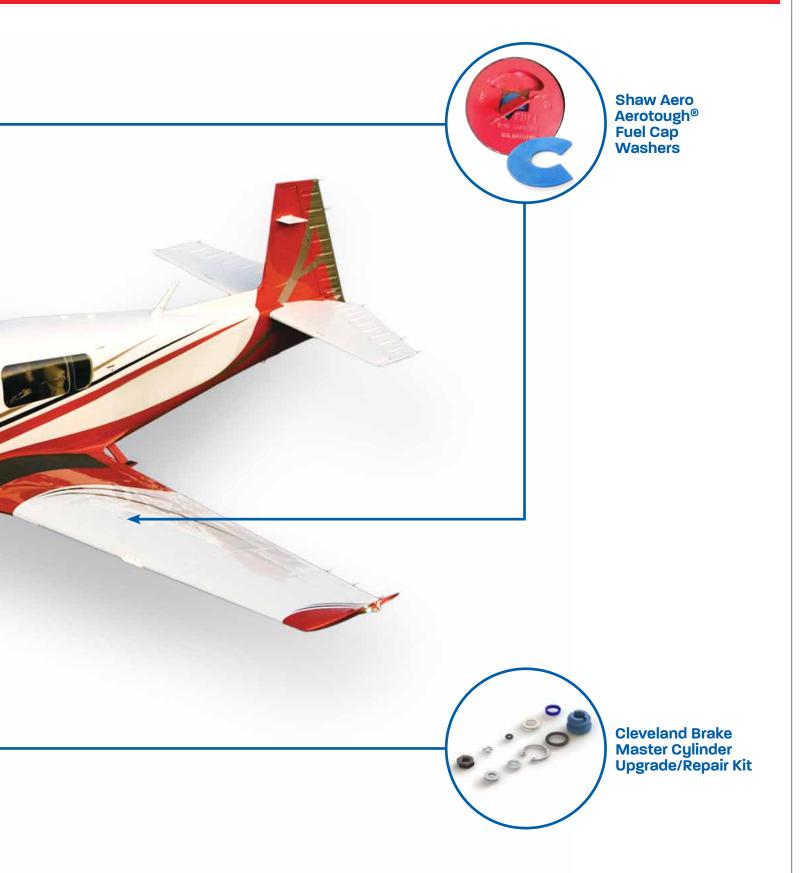
Note: 1 kit does 1 engine cowl. A full shipset is 2 kits.



# Mooney Products Overview







# Mooney

# AeroTough® GF Fuel Cap Washers

FAA, TCCA and EASA Approved

Avoid the hassle of difficult to open and close fuel caps. An easier way.

#### **Overview**

Installing Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) Fuel Cap Washers will ensure your fuel cap remains safe and functional, making opening and closing much easier. AeroTough® GF is a durable polymer with inherent self-lubricating properties.

### **Benefits**

- ☑ Consistent open/close force required to operate the fuel cap locking tab.
- A smooth operation of the fuel cap locking tab.
- ✓ Long wear life.

"They Work! I did not expect a bit of polymer to be worth 90 bucks but I was wrong. It is hard to believe the improvement they bring to the gas cap. They are more than worth the price. You have to turn it to believe it."



Parker Aerospace / Shaw Aero AeroTough® **Fuel Cap Washers** 





Gabb AeroTough® **Fuel Cap Washers** 





Parker Aerospace / Shaw Aero AeroTough® **Fuel Cap Washers** 





#### Approved Models Parts Design Approval No. PDA19-19

Fue	el Cap		Aircraft Model	Package	Product	Dui
Manufacturer	Model	P/N	<i>Applicability</i>	Quantity	Number	Price
			Textron Aviation:	Single	M-00-1001-1	\$79.00 USD
		07010 1	Baron Series,	Package of 2	M-00-1001-2	\$122.00 USD
		37810-1	Bonanza Series,	Package of 3	M-00-1001-3	\$162.00 USD
Gabb	N 1 /A		King Air 90 Series	Package of 4	M-00-1001-4	\$197.00 USD
Special Products	N/A			Single	M-00-1002-1	\$79.00 USD
		38339	King Air Series,	Package of 2	M-00-1002-2	\$122.00 USD
		30339	99 Series	Package of 3	M-00-1002-3	\$162.00 USD
				Package of 4	M-00-1002-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD
	416	416-50	Textron Aviation:	Package of 2	M-00-1000-2	\$122.00 USD
Shaw	Series	416-85	Baron Series, Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	431 Series	1 /131 0 1	Textron Aviation: Baron Series, Bonanza Series, King Air 90 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
Aero Device	457 Series	457-113 457-115 457-116 457-370	Textron Aviation:  Baron Series, Bonanza Series, King Air Series, 1900 Series, 99 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
		501.001	Textron Aviation:	Single	M-00-1000-1	\$79.00 USD
	531	531-001 531-033	Baron Series, Bonanza Series,	Package of 2	M-00-1000-2	\$122.00 USD
	Series	531-046	Aerostar Aircraft	Package of 3	M-00-1000-3	\$162.00 USD
		531-035	Corporation: Aerostar Series	Package of 4	M-00-1000-4	\$197.00 USD
				Single	M-00-1000-1	\$79.00 USD
Parker	416		Textron Aviation:	Package of 2	M-00-1000-2	\$122.00 USD
Aerospace	Series	416-50	Baron Series, Bonanza Series	Package of 3	M-00-1000-3	\$162.00 USD
			DOMUNZA JENES	Package of 4	M-00-1000-4	\$197.00 USD
				Single	M-04-1001-1	\$103.00 USD
			Textron Aviation:	Package of 2	M-04-1001-2	\$168.00 USD
Parker/Shaw	N/A	39051-3	KA Series	Package of 3	M-04-1001-3	\$208.00 USD
				Package of 4	M-04-1001-4	\$243.00 USD

# Mooney

# **Polymer Spinner Washers**

### Take the Movement Out of the Spinner for a Smoother Engine Operation

#### **Overview**

The design of the Marsh Brothers' polymer spinner washers combined with the tough and flexible characteristics of the proprietary engineered polymer, allows the spinner washer to take shape of the spinner's curvature without cracking while remaining flat under the head of the screw. Traditional propeller spinner washers are typically made from thin nylon. They are often replaced every time the spinner is removed because the screw pressure against the spinner curvature causes the nylon washers to fail.

Since Marsh Brothers' spinner washers easily conform to the spinner's curved surface, they will serve without replacement for a very long time. In fact, they may never need replacement.

Fits a #10 screw, typically used to mount prop spinners.

- Marsh Brothers' washers won't fall off the screw when you're removing the spinner for inspection. No more lost washers!
- ✓ Won't crack or extrude eliminating possible damage to the spinner.
- Long lasting.
- ✓ Flexible and tough which allow them to conform to the spinner surface and withstand the loads they are subjected to.
- ✓ Improves the aesthetic appearance of your aircraft.







**Spinner Washers** 



### **Contents**

MBA Part #	Description	Quantity	Price
M1020-5	Polymer Spinner Washers (Yellow)	5	\$19.00 USD
M1020-10	Polymer Spinner Washers (Yellow)	10	\$39.ºº USD
M1020-25	Polymer Spinner Washers (Yellow)	25	\$104.00 USD
M1026-5	Polymer Spinner Washers (Grey)	5	\$19. <sup>00</sup> USD
M1026-10	Polymer Spinner Washers (Grey)	10	\$39. <sup>00</sup> USD
M1026-25	Polymer Spinner Washers (Grey)	25	\$104. <sup>00</sup> USD
M1027-5	Polymer Spinner Washers (Clear)	5	\$19. <sup>00</sup> USD
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# Mooney

# Cleveland Brake Master Cylinder Upgrade/Repair Kit

FAA, TCCA and EASA Approved

## Improve Your Aircraft While Reducing Your Maintenance Costs

#### **Overview**

Whether your brake master cylinder requires repair due to leakage or you want to take a proactive approach, the Marsh Brothers' Brake Master Cylinder Upgrade/Repair kit is the solution. Our kit includes all O-rings and hardware to refurbish and upgrade your brake master cylinder, plus our proprietary Piston Rod Lip Seal and engineered polymer gland. Our piston rod lip seal design combined with our advanced self-lubricating elastomeric polymer offers superior performance and durability over the traditional rubber O-ring. Additionally, our advanced engineered polymer gland eliminates the possibility of metal-to-metal contact with the piston rod.

- ☑ Eliminate the risks associated with typical failure modes of traditional O-rings in dynamic seal applications today.
- Marsh Brothers proprietary elastomeric polymer (lip seal) offers improved lower pressure sealing performance and overall cold weather performance.







### **Approvals:**

TCCA RDA No. C-RA22-016D

### **Approved Models:**

#### Mooney Aircraft Corp.

M20, M20A, M20B, M20C, M20D, M20E, M20F, M20G, M20J, M20K, M20L, M20M, M20R, M20S, M20TN, M20U, M20V

	OEM Brake Master Cylinder P/N					
M-Kit Aerostar Mooney Cirrus Aircraft Corp. Design Corp						
	M-00-1003-1	980014-001 (MFG P/N: 10-24C)	10-24D	14269-001 (MFG P/N: 10-24C)		

Item #	MBA Part #	Description	QTY	OEM Cross Reference Part #
1	MS16625-4081	Internal Retaining Ring	1	155-01200
2	MBA-01-10025	Spring Seat/Wiper Washer	1	095-01300
3	MS28775-113	O-Ring (Piston Head, Gland Static)	1	MS28775-113
4	MBA-01-10021	Lip Seal (Piston Rod, Dynamic)	1	MS28775-012
5	MBA-01-10022	End Gland	1	141-01200
6	MS28775-006	O-Ring (Piston Head Bypass)	1	MS28775-006
7	T5304-015	Snap Ring	1	155-04800
8	MS35333-40	Star Lock Washer	1	MS35333-40
9	AN316-4	Nut	1	AN316-4
10	AN960-616L	Flat Washer	1	AN960-616L

**Caution:** Piston Rod Lip Seal is made from Marsh Brothers proprietary material known as AeroLas™-Flex which is not compatible with phosphate ester hydraulic fluid, commercially known as Skydrol. Exposure to this fluid contamination will damage the seal.

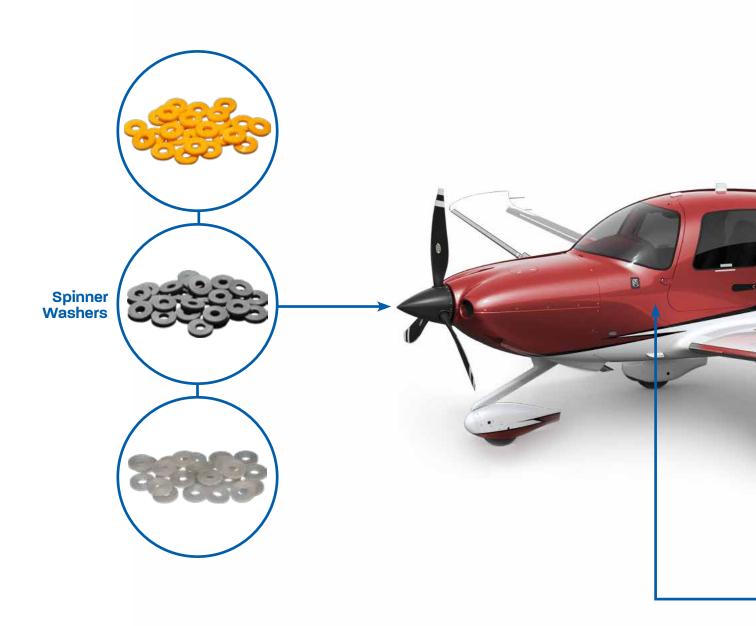


**Seal Expansion Bullet** 

(included with kit)

See Installation Instructions for more information.

# Cirrus Products Overview







# Cirrus

# Cleveland Brake Master Cylinder Upgrade/Repair Kit

FAA, TCCA and EASA Approved

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Product Name	Product Num.	Price	Approved Models
Cirrus Design Corp.	M-00-1003-1	\$198.00 USD	See Following Page.



### **Approvals:**

TCCA RDA No. C-RA22-016D

### **Approved Models:**

#### Cirrus Design

SR20, SR22, SR22T

OEM Brake Master Cylinder P/N					
M-Kit Aerostar Mooney Cirrus Aircraft Corp. Design Corp.					
M-00-1003-1	980014-001 (MFG P/N: 10-24C)	10-24D	14269-001 (MFG P/N: 10-24C)		

Item #	MBA Part #	Description	QTY	OEM Cross Reference Part #
1	MS16625-4081	Internal Retaining Ring	1	155-01200
2	MBA-01-10025	Spring Seat/Wiper Washer	1	095-01300
3	MS28775-113	O-Ring (Piston Head, Gland Static)	1	MS28775-113
4	MBA-01-10021	Lip Seal (Piston Rod, Dynamic)	1	MS28775-012
5	MBA-01-10022	End Gland	1	141-01200
6	MS28775-006	O-Ring (Piston Head Bypass)	1	MS28775-006
7	T5304-015	Snap Ring	1	155-04800
8	MS35333-40	Star Lock Washer	1	MS35333-40
9	AN316-4	Nut	1	AN316-4
10	AN960-616L	Flat Washer	1	AN960-616L

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**Seal Expansion Bullet** 

(included with kit)

See Installation Instructions for more information.

# Cirrus

# **Polymer Spinner Washers**

# Take the Movement Out of the Spinner for a Smoother Engine Operation

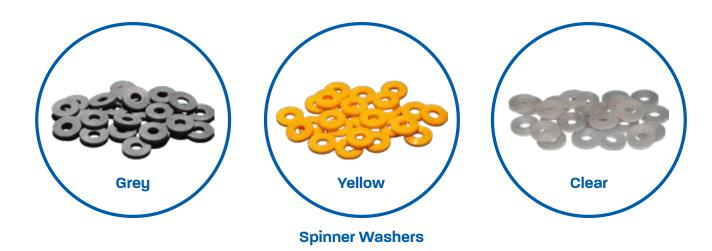
#### **Overview**

The design of the Marsh Brothers' polymer spinner washers combined with the tough and flexible characteristics of the proprietary engineered polymer, allows the spinner washer to take shape of the spinner's curvature without cracking while remaining flat under the head of the screw. Traditional propeller spinner washers are typically made from thin nylon. They are often replaced every time the spinner is removed because the screw pressure against the spinner curvature causes the nylon washers to fail.

Since Marsh Brothers' spinner washers easily conform to the spinner's curved surface, they will serve without replacement for a very long time. In fact, they may never need replacement.

Fits a #10 screw, typically used to mount prop spinners.

- Marsh Brothers' washers won't fall off the screw when you're removing the spinner for inspection. No more lost washers!
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- Long lasting.
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M1026-5	Polymer Spinner Washers (Grey)	5	\$19.00 USD
M1026-10	Polymer Spinner Washers (Grey)	10	\$39.ºº USD
M1026-25	Polymer Spinner Washers (Grey)	25	\$104. <sup>00</sup> USD
M1027-5	Polymer Spinner Washers (Clear)	5	\$19.00 USD
M1027-10	Polymer Spinner Washers (Clear)	10	\$39. <sup>00</sup> USD
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# Cessna Products Overview







# Cessna

# AeroTough® GF Fuel Cap Washers

FAA, TCCA and EASA Approved

Avoid the hassle of difficult to open and close fuel caps. An easier way.

#### **Overview**

Installing Marsh Brothers' non-metallic AeroTough® GF (Grease-Free) Fuel Cap Washers will ensure your fuel cap remains safe and functional, making opening and closing much easier. AeroTough® GF is a durable polymer with inherent self-lubricating properties.

### **Benefits**

- ☑ Consistent open/close force required to operate the fuel cap locking tab.
- ☑ A smooth operation of the fuel cap locking tab.
- Long wear life.

"They Work! I did not expect a bit of polymer to be worth 90 bucks but I was wrong.

It is hard to believe the improvement they bring to the gas cap.

They are more than worth the price. You have to turn it to believe it."



Parker Aerospace / Shaw Aero AeroTough® Fuel Cap Washers





Gabb AeroTough® Fuel Cap Washers





Parker Aerospace / Shaw Aero AeroTough® Fuel Cap Washers





#### **Approved Models** Parts Design Approval No. PDA19-19

Fuel Cap			Aircraft Model	Package	Product	
Manufacturer	Model	P/N	<i>Applicability</i>	Quantity	Number	Price
Gabb Special Products	N/A	37810-1	Textron Aviation: Baron Series, Bonanza Series, King Air 90 Series	Single	M-00-1001-1	\$79.00 USD
				Package of 2	M-00-1001-2	\$122.00 USD
				Package of 3	M-00-1001-3	\$162.00 USD
				Package of 4	M-00-1001-4	\$197.00 USD
		38339	King Air Series, 99 Series	Single	M-00-1002-1	\$79.00 USD
				Package of 2	M-00-1002-2	\$122.00 USD
				Package of 3	M-00-1002-3	\$162.00 USD
				Package of 4	M-00-1002-4	\$197.00 USD
Shaw Aero Device	416 Series	416-50 416-85	Textron Aviation: Baron Series, Bonanza Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	431 Series	431-9	Textron Aviation: Baron Series, Bonanza Series, King Air 90 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	457 Series	457-113 457-115 457-116 457-370	Textron Aviation:  Baron Series, Bonanza Series, King Air Series, 1900 Series, 99 Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
	531 Series	531-001 531-033 531-046 531-035	Textron Aviation: Baron Series, Bonanza Series, Aerostar Aircraft Corporation: Aerostar Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
Parker Aerospace	416 Series	416-50	Textron Aviation: Baron Series, Bonanza Series	Single	M-00-1000-1	\$79.00 USD
				Package of 2	M-00-1000-2	\$122.00 USD
				Package of 3	M-00-1000-3	\$162.00 USD
				Package of 4	M-00-1000-4	\$197.00 USD
Parker/Shaw	N/A	39051-3	Textron Aviation: KA Series	Single	M-04-1001-1	\$103.00 USD
				Package of 2	M-04-1001-2	\$168.00 USD
				Package of 3	M-04-1001-3	\$208.00 USD
				Package of 4	M-04-1001-4	\$243.00 USD

# Cessna

# **Polymer Spinner Washers**

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# General Terms and Conditions of Sale

GOODS AND SERVICES SOLD BY MARSH BROTHERS AVIATION INC. ("SELLER") ARE EXPRESSLY SUBJECT TO THE TERMS AND CONDITIONS STATED BELOW. BUYERS ACCEPTANCE OF SHIPMENT OR PERFORMANCE AND/OR PAYMENT FOR GOODS OR SERVICES CONSTITUTES ACCEPTANCE OF SELLERS TERMS AND CONDITIONS.

- a. Prices in effect at time of shipment of Goods shall prevail. All prices quoted by Seller are subject to correction or change without notice.
- b. Except as stated in Subsection 3(a) below, prices do not include freight, shipping, handling fees, duties, value-added or similar taxes. Where applicable such additional charges are billed as a separate item and paid by Buyer.

#### 2. PAYMENT

- a. Seller accepts all major credit cards including Visa, Mastercard and American Express.
- b. Seller reserves the right to request additional forms of identification to confirm validity of the card holder.
- c. Seller accepts online payment systems including PayPal via our website only provided that the shipping address is a PayPal confirmed address. Orders paid for via PayPal cannot be combined with other payment methods. Orders paid for via PayPal cannot be modified after payment has been made. To modify orders paid for via PayPal, the order must be cancelled and a new order placed.
- d. Buyer agrees to hold Seller harmless for any costs incurred by Seller due to over limit or insufficient funds as assessed by Sellers credit card company or bank.

#### 3. SHIPPING AND DELIVERY

- a. FREE SHIPPING. Seller offers free shipping on Qualifying Orders pursuant to subsection 3(b) below.
- b. QUALIFYING ORDERS. Orders greater than \$250 USD and with a destination address within Canada and the continental United States of America qualify for free shipping via FedEx Economy.
- c. INTERNATIONAL SHIPPING. The shipment of Goods to destinations outside of Canada and the continental United States of America are considered international shipments. All freight, shipping, duties, value-added or similar taxes and customs charges are the responsibility of the Buyer for international shipments. Buyer may specify shipping method for international orders. If Buyer does not specify shipping method, default shipping method is FedEx International Priority.
- d. FORCE MAJEURE. This Purchase is subject to and the Seller shall not be responsible or liable for delay, non-delivery and/or default directly or indirectly resulting from and/or contributed to, in whole or in part, by any foreign or domestic embargoes, seizures, acts of God, insurrections, war and/or continuance of war, or the adoption or enactment of any law, ordinance, regulation, ruling or order directly or indirectly interfering with or rendering more burdensome the production, delivery or payment hereunder, also lack of the usual means of transportation, fires, floods, explosions, strikes or other accidents or contingencies beyond the Seller's control, either of the foregoing nature or of any other kind, nature or description considered as "Force Majeure" in the Seller's or its suppliers' plants or elsewhere otherwise affecting transportation or production of the Goods or any parts used in or in connection with its production. In the event that any one or more deliveries hereunder is suspended or delayed by reason of any one or more of the occurrences or contingencies, as aforesaid, other than the Seller's own negligence, any and all deliveries so suspended or delayed shall be made after such disabilities have ceased to exist and nothing herein contained shall be construed as lessening in any event the full amount of the Goods herein purchased and sold, but only as deferring delivery and payment in the events and to the extent herein provided for.
- e. INSPECTION. Upon the arrival of the Goods at the Buyer's place of business or elsewhere as directed by the Buyer, the Buyer shall have the privilege of examining and inspecting the Goods before accepting delivery. Such inspection shall be made within 7 days after the arrival of such Goods at their destination.
- f. ACCEPTANCE. The Buyer agrees that if it retains the Goods in its possession or control for a period in excess of 7 days after delivery this shall automatically constitute and be deemed an irrevocable acceptance by the Buyer of the Goods and the delivery thereof, and a waiver by it of any and all claims that the Goods do not conform to this Purchase, unless the Buyer notifies the Seller in writing of any defect or non-conformity pursuant to Subsection 4(a), below. The Buyer agrees that if it so accepts the Goods under this Purchase, such acceptance satisfies all of the Seller's obligations and after acceptance the Buyer shall have no remedy against the Seller whatsoever, nor may the Buyer revoke its acceptance for any reason whatsoever.

#### 4. RETURN POLICY

a. NOTIFICATION. Pursuant to Subsection 3(e) above, if the Buyer discovers that any of the Goods delivered are defective in material or do not comply with the requirements of this Purchase, the Buyer shall notify the Seller of such discovery with sufficient detail, either for a return of such Goods or for a reduction in the agreed price of the Goods. In the event that the Buyer fails to make such claim within the time specified, the Buyer shall be liable for the payment of the full amount of the agreed price for the Goods so delivered. Notification shall be sent to the Sellers Customer Service.



- b. RETURN SHIPMENT. No returns shall be accepted after 30 days from the date of delivery. All return shipments require an RMA (Return Material Authorization) number, obtained from the Sellers Customer Service. Items that have been installed are not eligible for return. The return shipment, if any, is to be made by the Buyer to the Sellers business address. The Buyer shall be responsible for all return shipment costs inclusive of shipping, freight, duties and similar customs charges, unless otherwise agreed to.
- c. RESTOCKING FEE. Returns are subject to a restocking fee based on 15% of the selling price, or a minimum charge of \$50 USD. At the Sellers discretion, the restocking fee may be applied under the following conditions; returned Goods are shipped without an RMA number, or returned Goods are shipped without original documentation (i.e., Form One, C-of-C, shop report, etc.), or returned Goods are not shipped in the original Sellers packaging.
- d. RETURN EXCEPTIONS. Returns shall not be accepted if; Kits are missing parts, parts have been modified, altered or damaged in any way, or parts have been installed.

#### 5. LIMITED WARRANTY AND LIABILITY

- a. BASIC TERMS. The Seller provides a limited Warranty on the Goods of its own manufacture sold by it to the Buyer thereof, against defects of material and workmanship.
- b. COVERAGE. This Limited Warranty covers the repair or replacement or the refund of the purchase price, as the Seller may elect, of any defective products regarding which, upon discovery of the defect, the Buyer has given immediate written notice pursuant to Subsection 4(a) above. The Seller does NOT warrant the merchantability of its product and does NOT make any warranty express or implied other than the warranty contained herein.
- c. THIRD PARTY PRODUCTS. Accessories, equipment and parts not manufactured by the Seller are warranted/guaranteed only to the extent and in the manner warranted and guaranteed to the Seller by the original manufacturer, and only to the extent the Seller is able to enforce such warranty or quarantee.
- d. LIMITED LIABILITY. The Seller's liability for any and all claims, damages, losses and injuries arising out of or relating to its performance or breach of any Sale of Goods and the manufacture, sale, delivery, re-sale, repair, or use of any Goods, shall NOT exceed the Buyer's purchase price of such Goods. The Buyer's remedy shall be at the Seller's option, the replacement or repair of the Goods. This shall be the Buyer's sole, exclusive and only remedy against the Seller. IN NO EVENT SHALL THE SELLER BE LIABLE FOR INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOSS OF PROFITS, BUSINESS, GOODWILL INCURRING OF MACHINERY DOWNTIME, DESTRUCTION OR LOSS OF ANY CAPITAL GOODS, LIABILITY FOR PERSONAL INJURY, DEATH, PROPERTY DAMAGE AND ANY OTHER TYPE OF DAMAGES WHETHER SIMILAR TO OR DIFFERENT FROM THIS LISTING.
- e. EXCLUSIONS. The Seller shall, as to each defect, be relieved of all obligations and liability under this Limited Warranty if:
  - i. The Goods are operated with any accessory, equipment or part not specifically approved by the Seller and not manufactured by the Seller or to the Seller's design and specifications, unless the Buyer furnishes reasonable evidence that such installation was not a cause of the defect; provided, that this provision shall not apply to any accessory, equipment or part, the use of which does not affect the safety of the Goods.
  - ii. The Goods shall not be operated or maintained in accordance with the Seller's written instructions furnished under this Purchase, unless the Buyer furnishes reasonable evidence that such operation or maintenance was not a cause of the defect.
- iii. The Goods shall not be operated under normal industry use, unless the Buyer furnishes reasonable evidence that such operation was not a cause of the defect.
- iv. The Goods shall have been repaired, altered or modified without the Seller's approval or, if the Goods shall have been operated subsequent to involvement in an accident or breakdown, unless the Buyer furnishes reasonable evidence that such repair, alteration, modification, operation, accident or breakdown was not a cause of the defect; provided, however, that this limitation insofar as it relates to repairs, accidents and breakdowns, shall NOT be applicable to routine repairs or replacements or minor accidents or minor breakdowns which normally occur in the operation of a machine, if such repairs or replacements are made with suitable materials and according to standard practice and engineering.
- v. The Buyer does not submit reasonable proof to the Seller that the defect is due to a material embraced within the Seller's Limited Warranty hereunder.
- f. EXPIRATION AND RELEASE. After the expiration of the Limited Warranty's period of time, as aforesaid, the Seller shall be released from all obligations and liabilities in respect of the warranty made by the Seller and contained in this Purchase or in any document given in order to carry out the transactions contemplated hereby.



## Quality

Marsh Brothers Aviation's Quality Assurance Program is consistent with the ISO9001 standard and recognized by Transport Canada under our certifications as an Approved Manufacturer and as an AMO (Approved Maintenance Organization). The US Federal Aviation Administration recognizes a Canadian AMO as equivalent to Part 145 Repair Station status. We are dedicated to the continuous improvement of our Quality Assurance Program to ensure that we continue to meet the requirements of our customers to the fullest.

# **Applications Engineering**

Marsh Brothers Aviation engineers work closely with customers to provide innovative product solutions and designs. We maintain in-house design, CAD/CAM and proprietary design tools to correctly size custom seals. Our decades of experience enable us to offer the right technical support over the entire product lifecycle.

## Research & Development

Marsh Brothers Aviation maintains extensive in-house new product development laboratory capabilities as well as established relationships with academic institutions, offering Marsh Brothers Aviation a diverse and powerful R&D resource pool.

3225 Mainway, Burlington, ON L7M 1A6 Canada 1-800-263-6242 | info@marshbrothersaviation.com

www.MarshBrothersAviation.com











